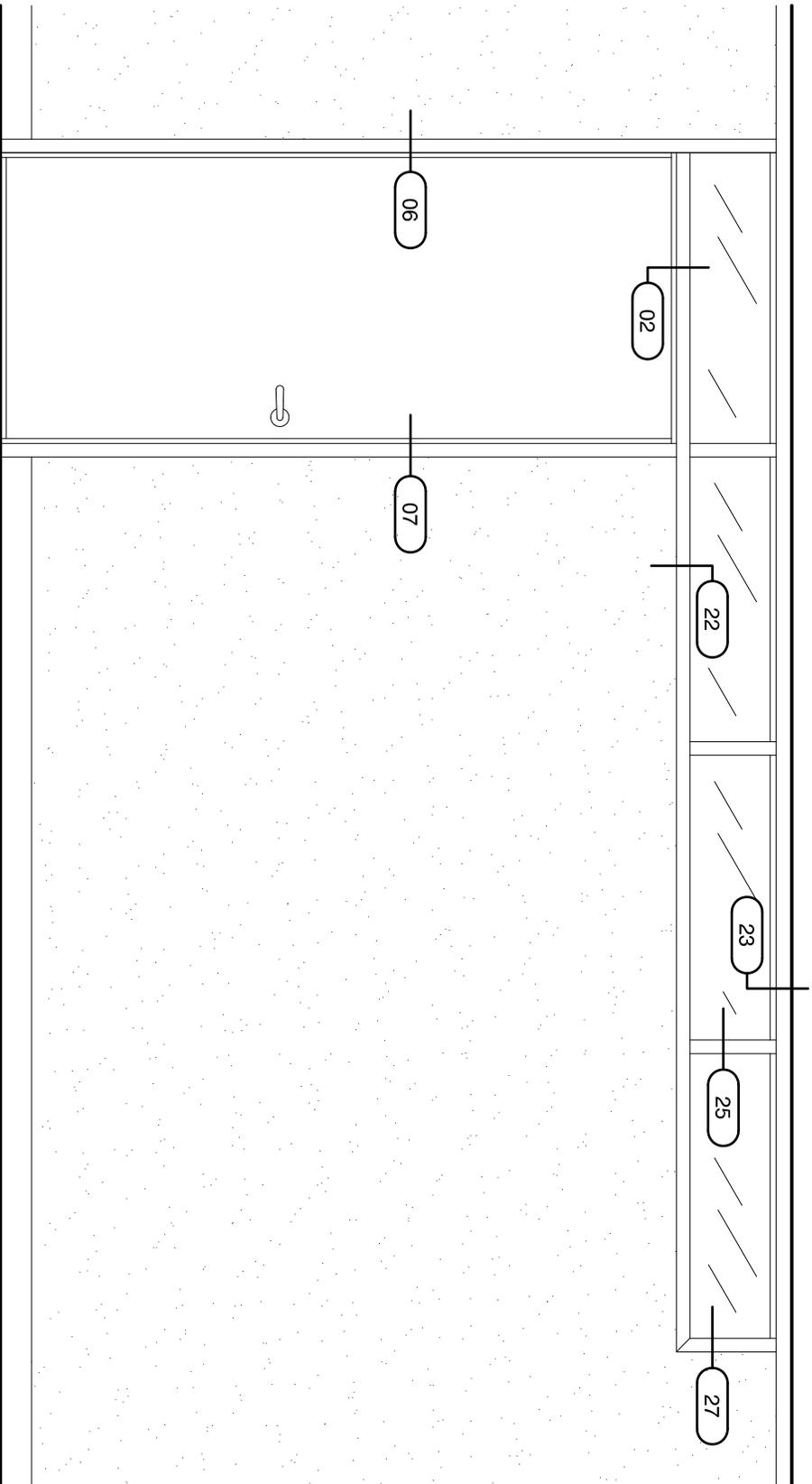


All Aluminum Door & Window Framing

Sample elevation - full height door
 Drawing code example: 81-1-01

Drawing No.

81E-01

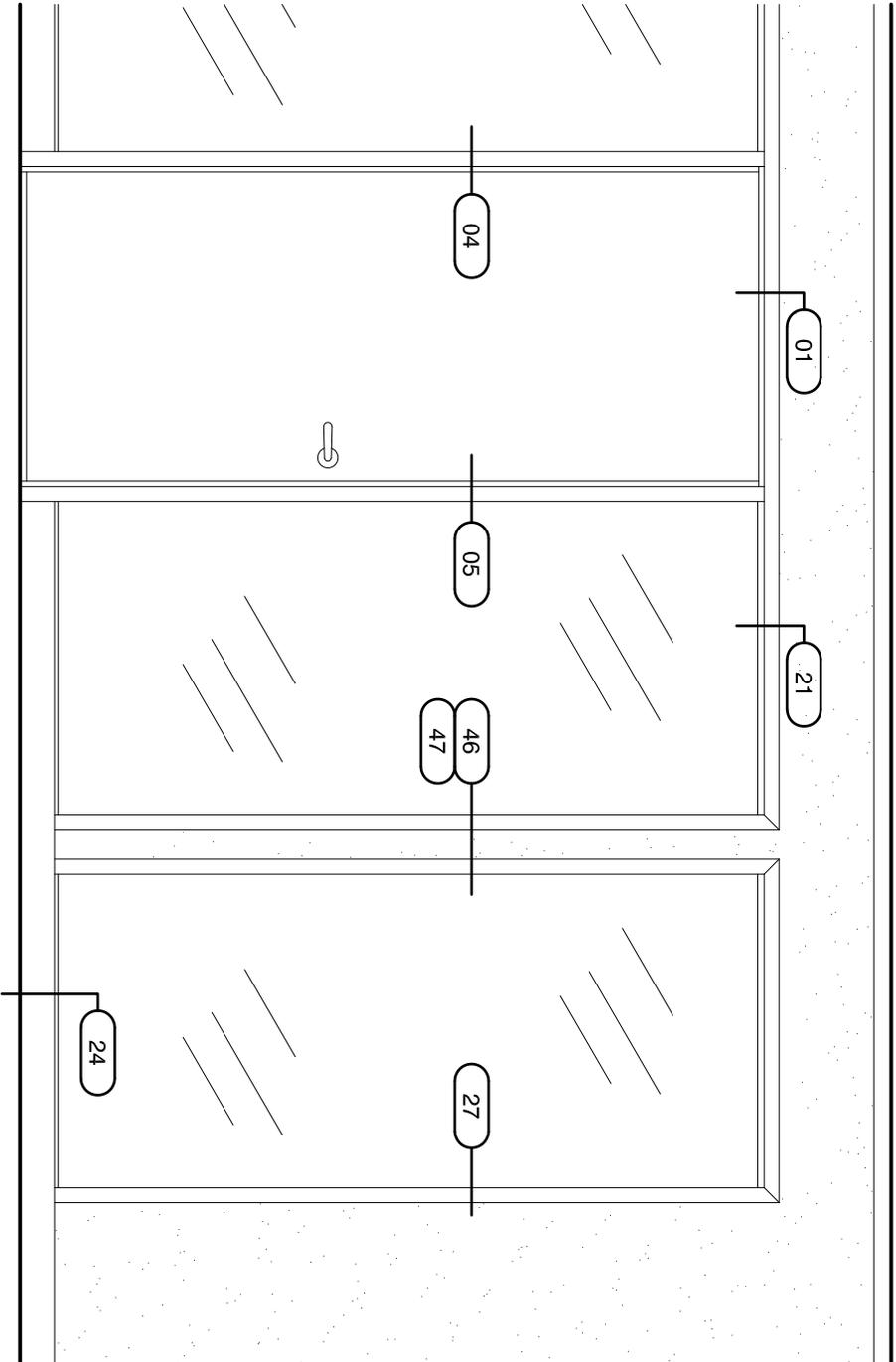


All Aluminum Door & Window Framing

Sample elevation - partial height door with glass transom
 Drawing code example: 81-1-01

Drawing No.

81E-02

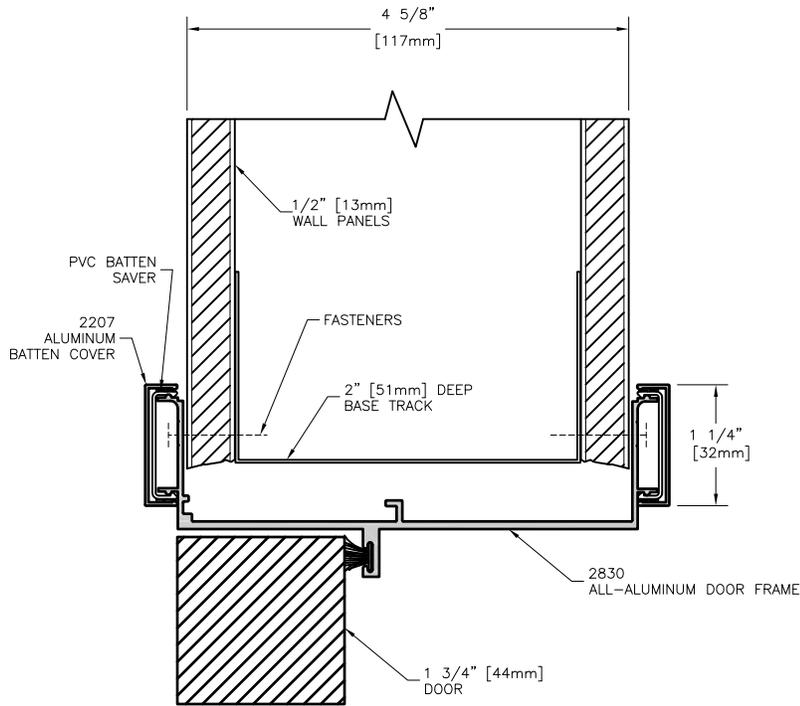


All Aluminum Door & Window Framing

Sample elevation - partial height door with solid transom
 Drawing code example: 81-1-01-01

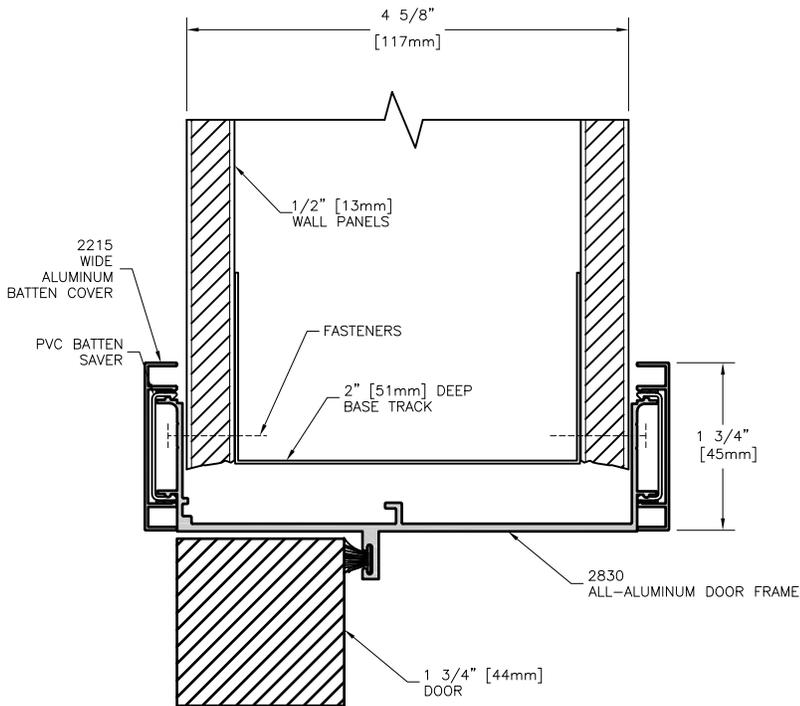
Drawing No.

81E-03



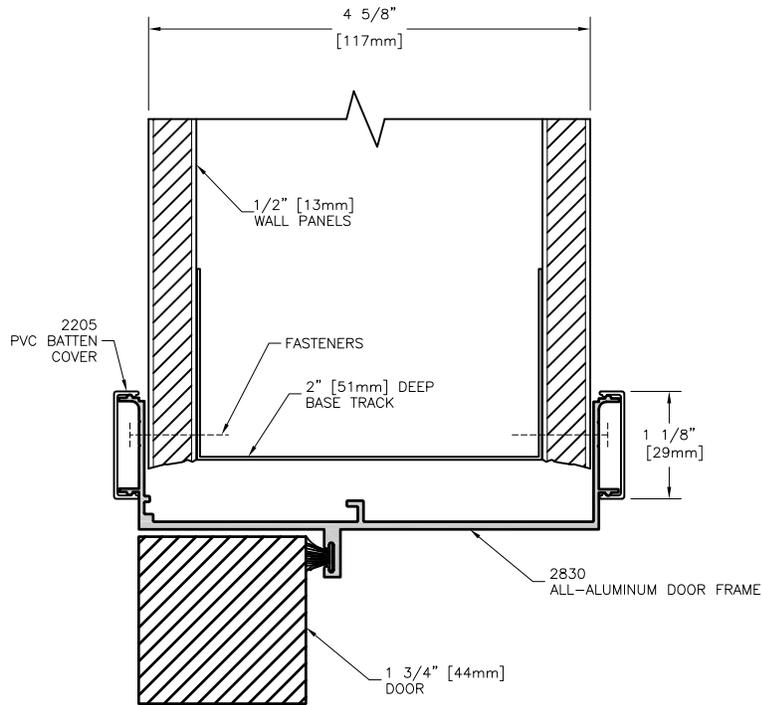
All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door panel, partial height - head detail
 (with aluminum batten covers)

Drawing No.
81-3-01-01



All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door panel, partial height - head detail
 (with wide aluminum batten covers)

Drawing No.
81-3-01-02

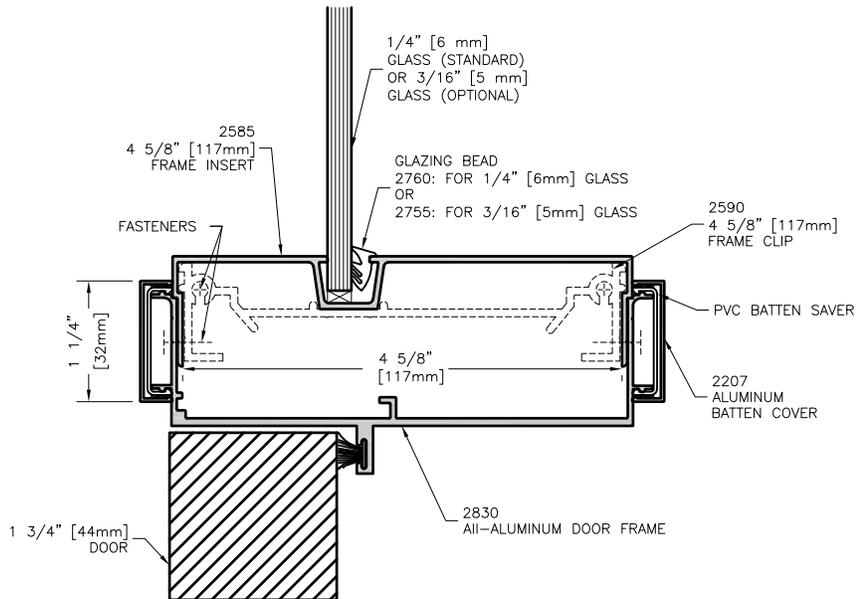


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door panel, partial height - head detail
(with PVC batten covers)

Drawing No.

81-3-01-03

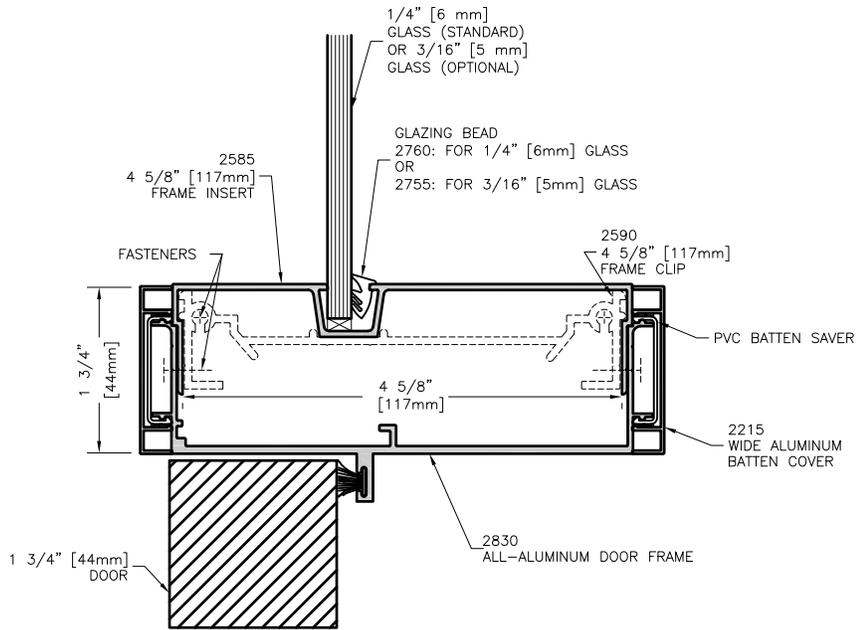


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door panel at clerestory
(with aluminum batten covers)

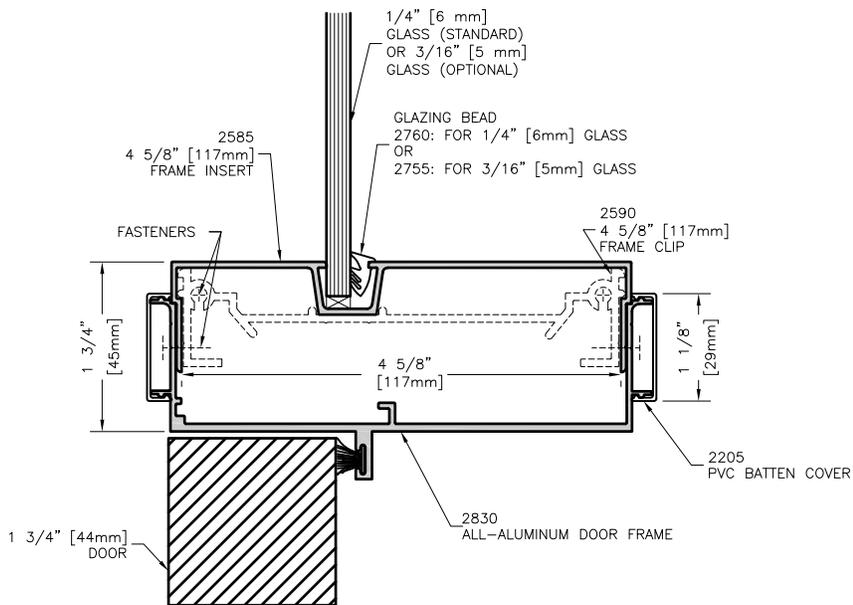
Drawing No.

81-3-02-01



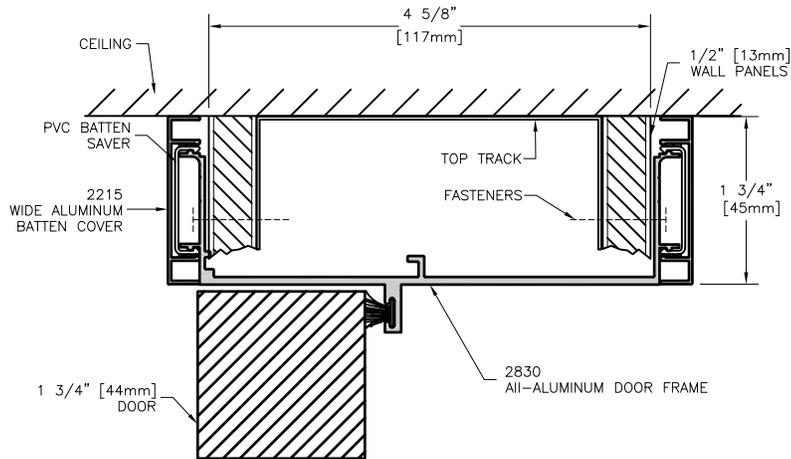
All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door panel at clerestory
 (with wide aluminum batten covers)

Drawing No.
81-3-02-02



All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door panel at clerestory
 (with PVC batten covers)

Drawing No.
81-3-02-03

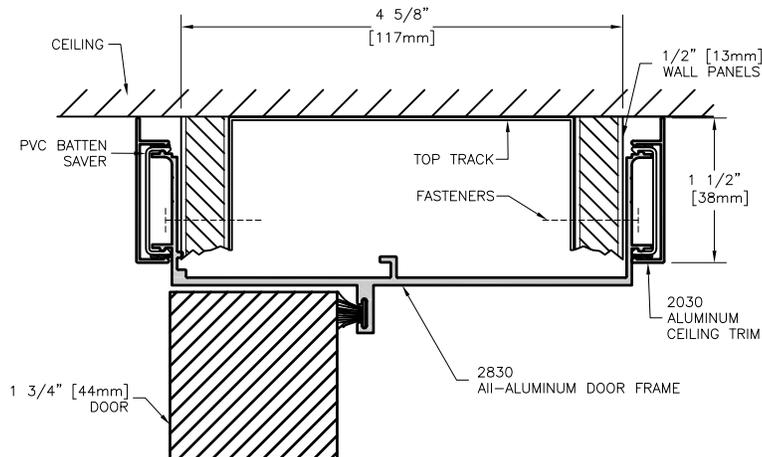


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door panel, full height
(with wide aluminum batten covers)

Drawing No.

81-3-03-02

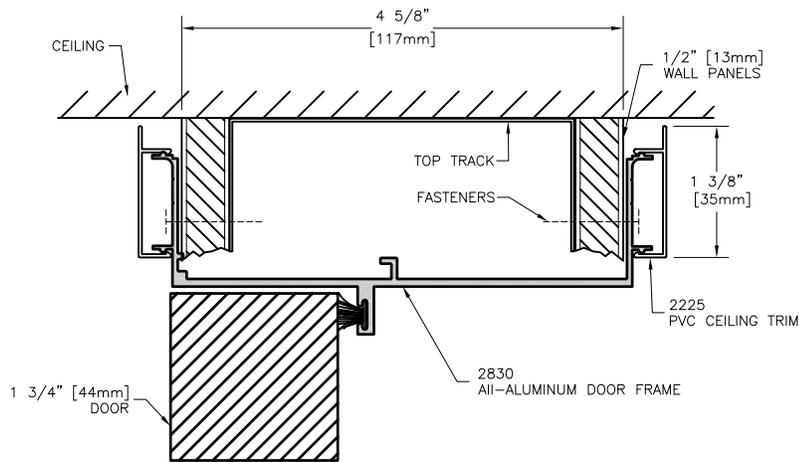


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door panel, full height
(with aluminum ceiling trim)

Drawing No.

81-3-03-04

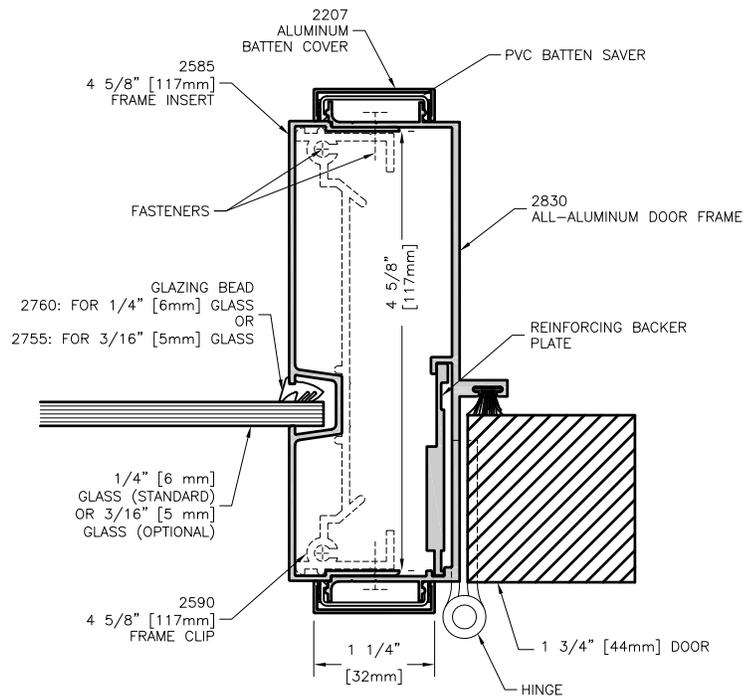


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door panel, full height
(with PVC ceiling trim)

Drawing No.

81-3-03-05

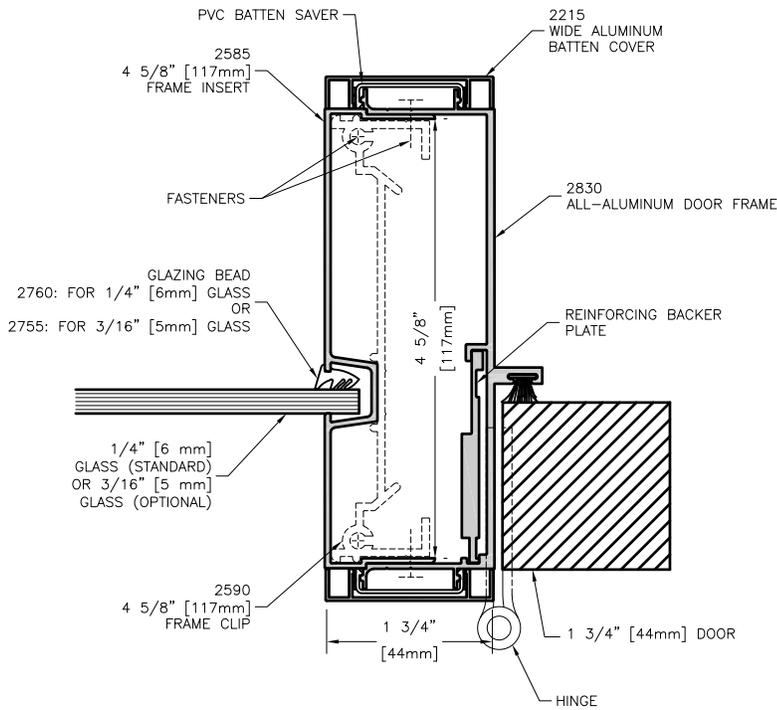


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door at sidelight - hinge side
(with aluminum batten covers)

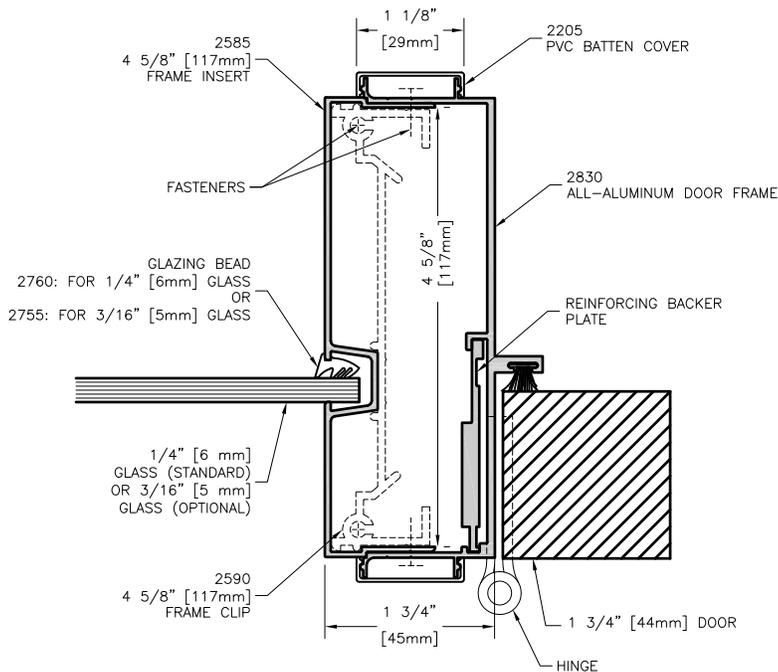
Drawing No.

81-3-04-01



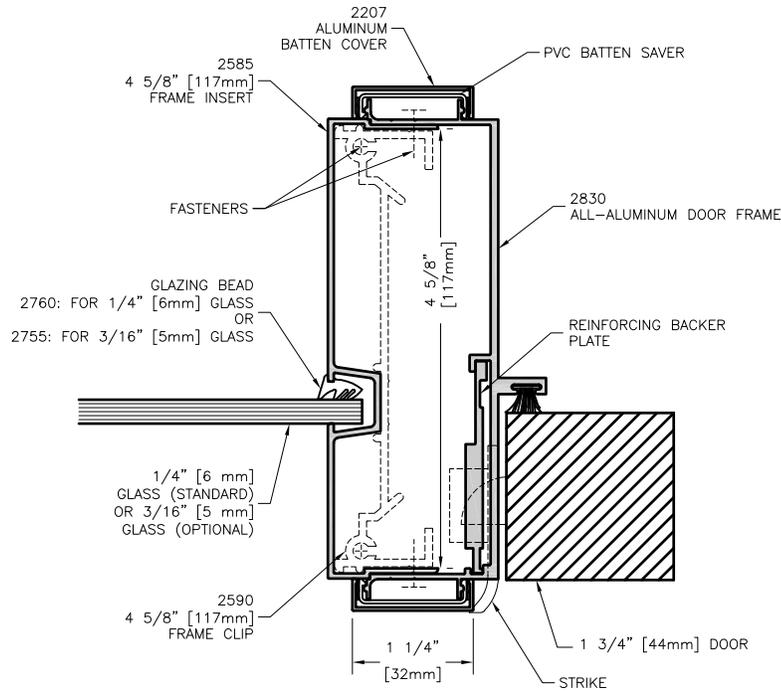
All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door at sidelight - hinge side
 (with wide aluminum batten covers)

Drawing No.
81-3-04-02



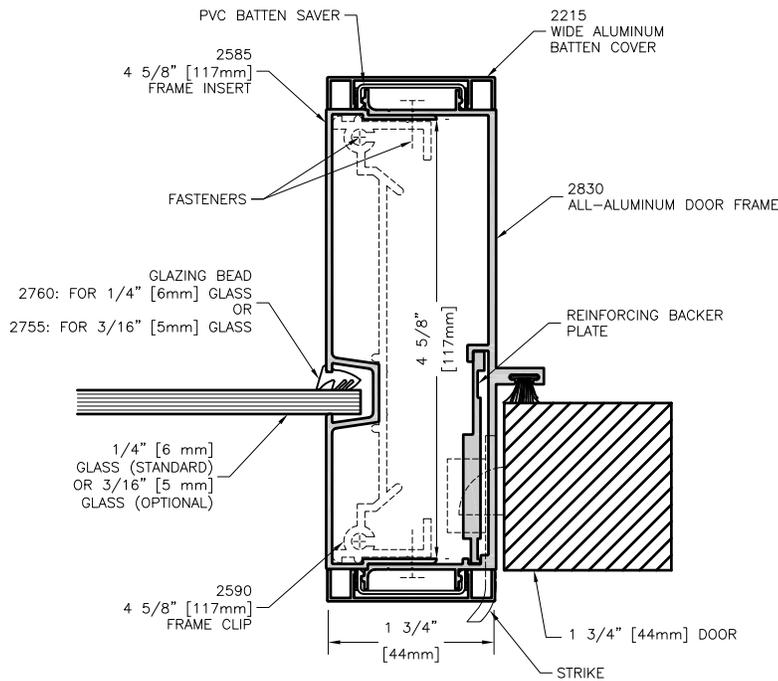
All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door at sidelight - hinge side
 (with PVC batten covers)

Drawing No.
81-3-04-03



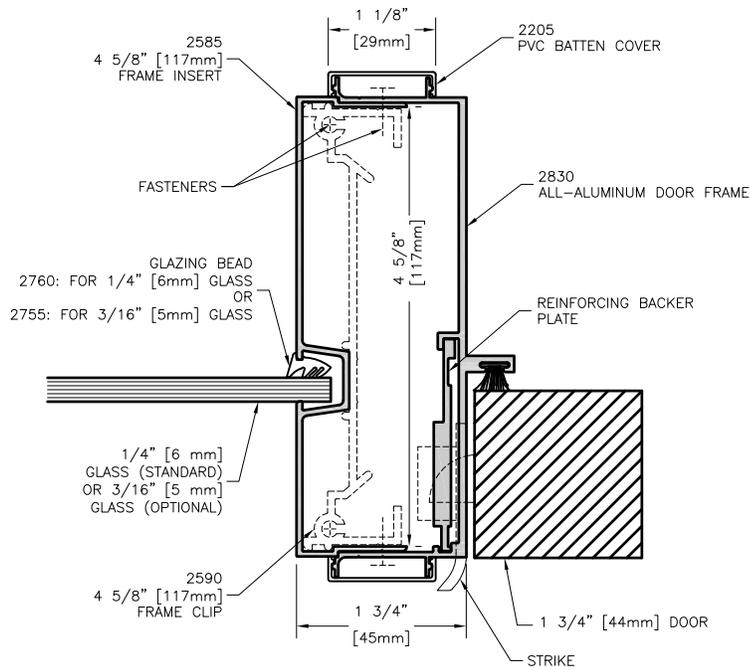
All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door at sidelight - strike side
 (with aluminum batten covers)

Drawing No.
81-3-05-01



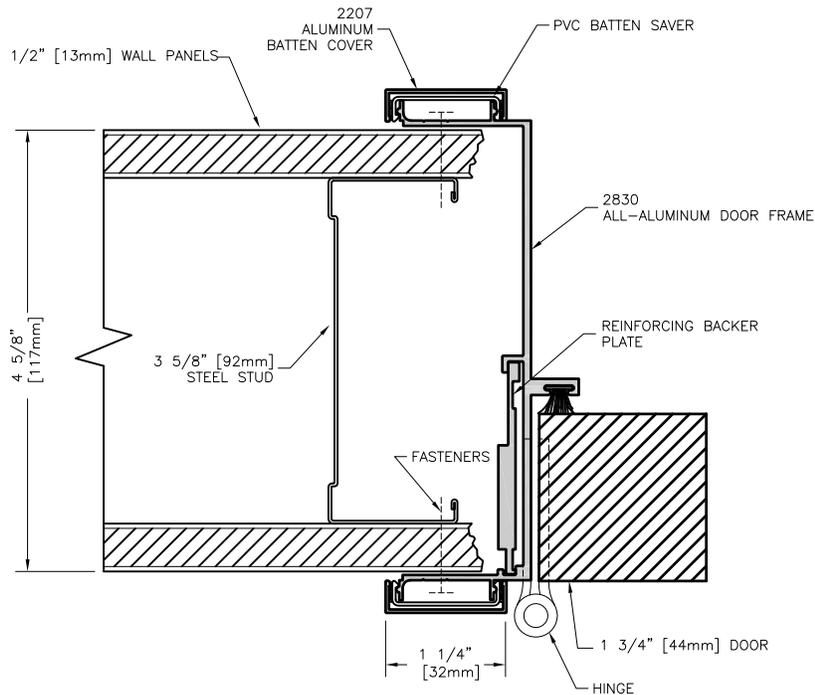
All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door at sidelight - strike side
 (with wide aluminum batten covers)

Drawing No.
81-3-05-02



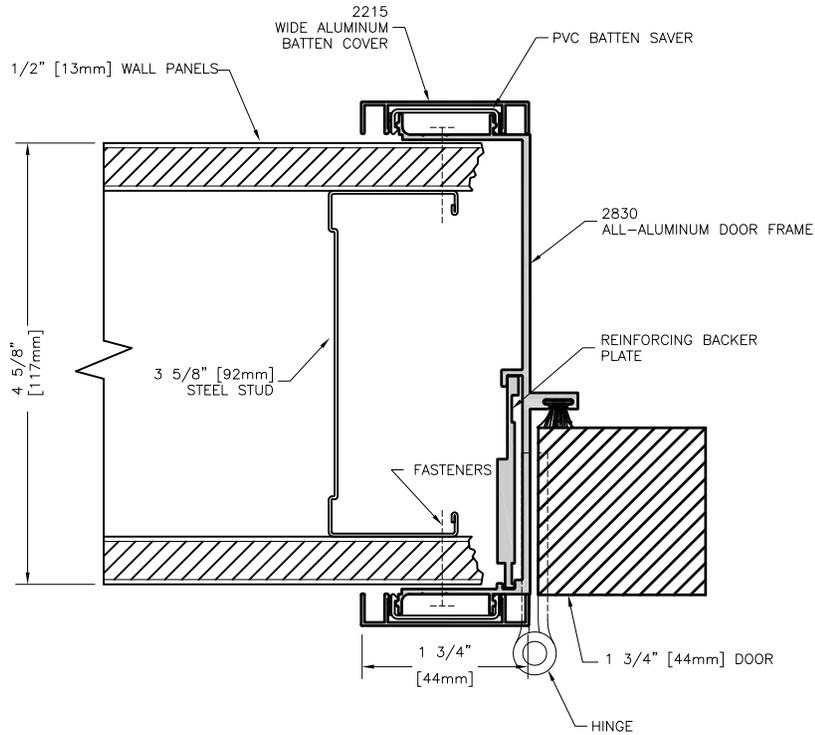
All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door at sidelight - strike side
 (with PVC batten covers)

Drawing No.
81-3-05-03



All-Aluminum Door & Window Framing for 4 5/8"
 Hinged door at solid panel - hinge side
 (with aluminum batten covers)

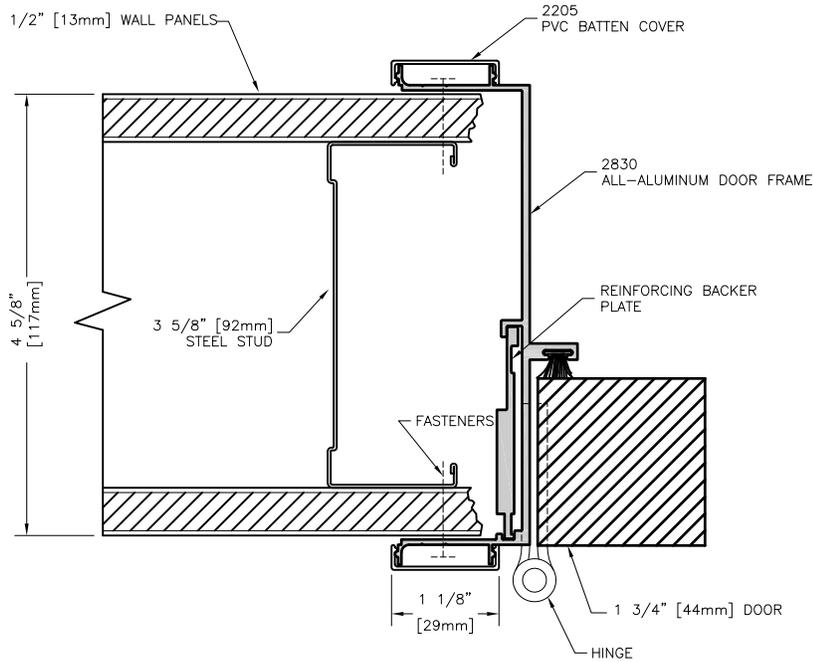
Drawing No.
81-3-06-01



All-Aluminum Door & Window Framing for 4 5/8"

Hinged door at solid panel - hinge side
(with wide aluminum batten covers)

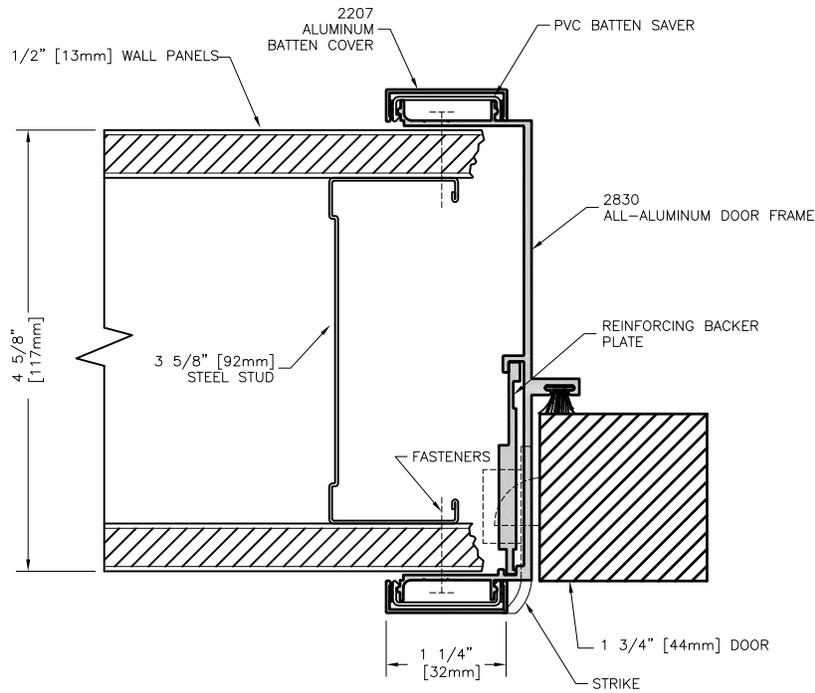
Drawing No.
81-3-06-02



All-Aluminum Door & Window Framing for 4 5/8"

Hinged door at solid panel - hinge side
(with PVC batten covers)

Drawing No.
81-3-06-03

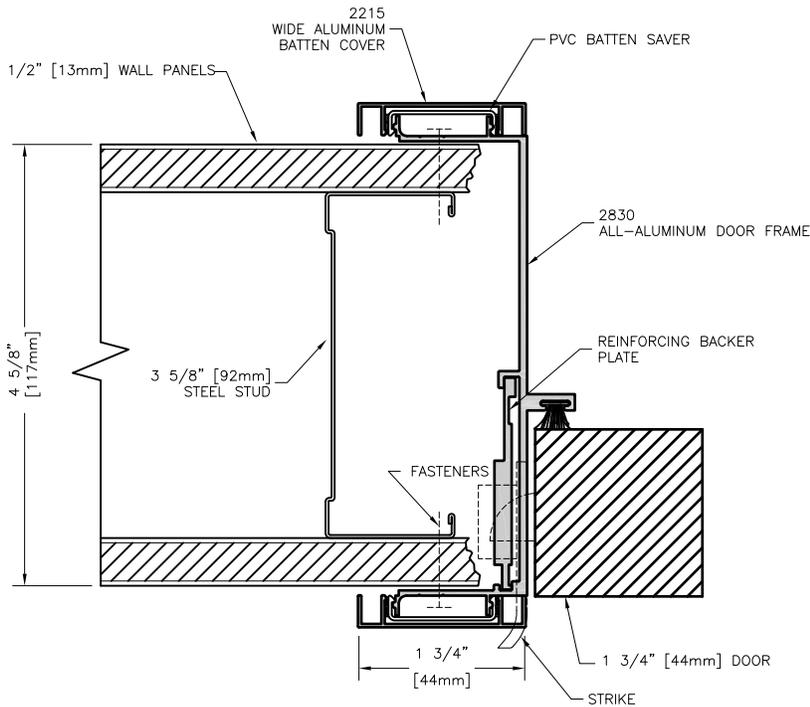


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door at solid panel - strike side
(with aluminum batten covers)

Drawing No.

81-3-07-01

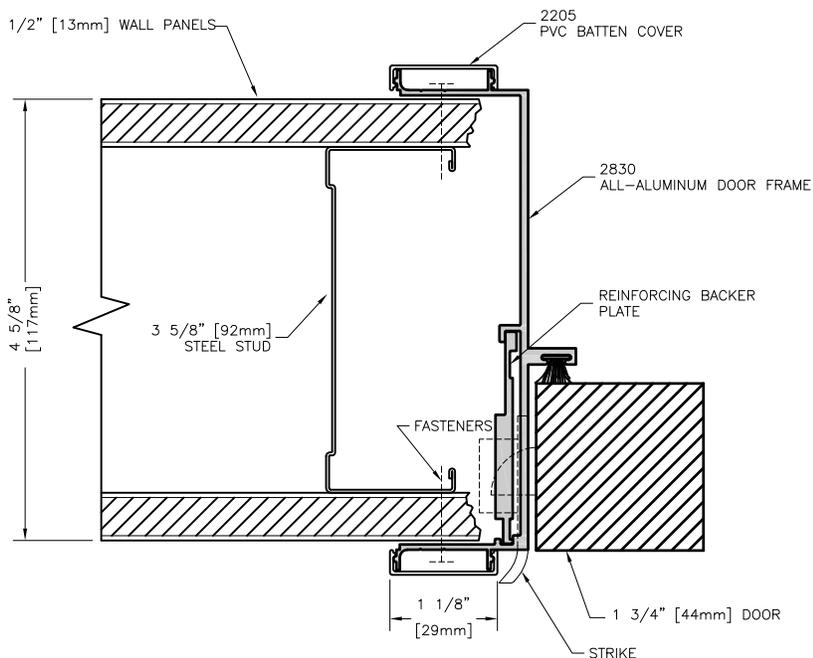


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door at solid panel - strike side
(with wide aluminum batten covers)

Drawing No.

81-3-07-02

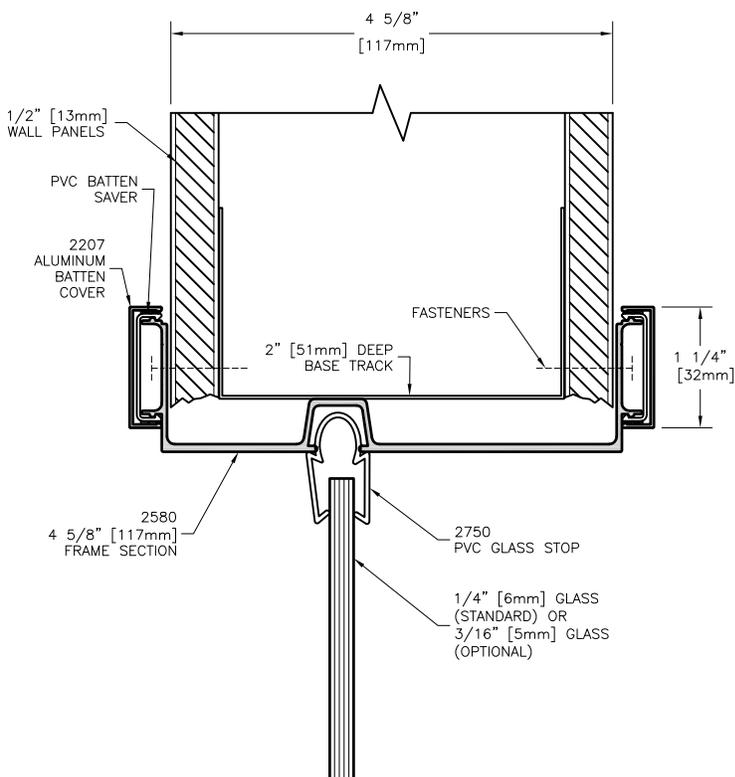


All-Aluminum Door & Window Framing for 4 5/8"

Hinged door at solid panel - strike side
(with PVC batten covers)

Drawing No.

81-3-07-03

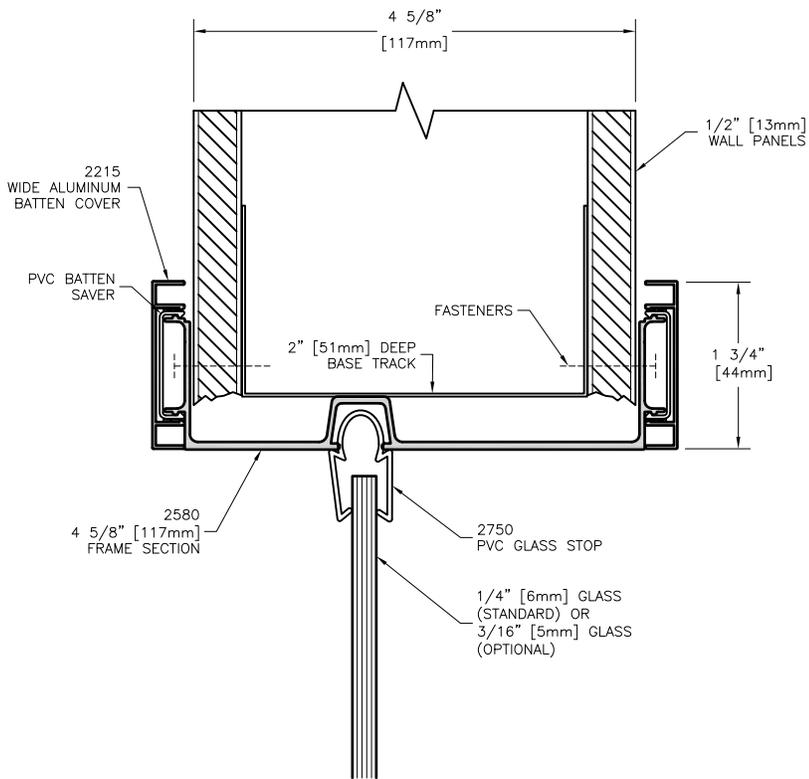


All-Aluminum Door & Window Framing for 4 5/8"

Partial height glazing - head detail
(with aluminum batten covers)

Drawing No.

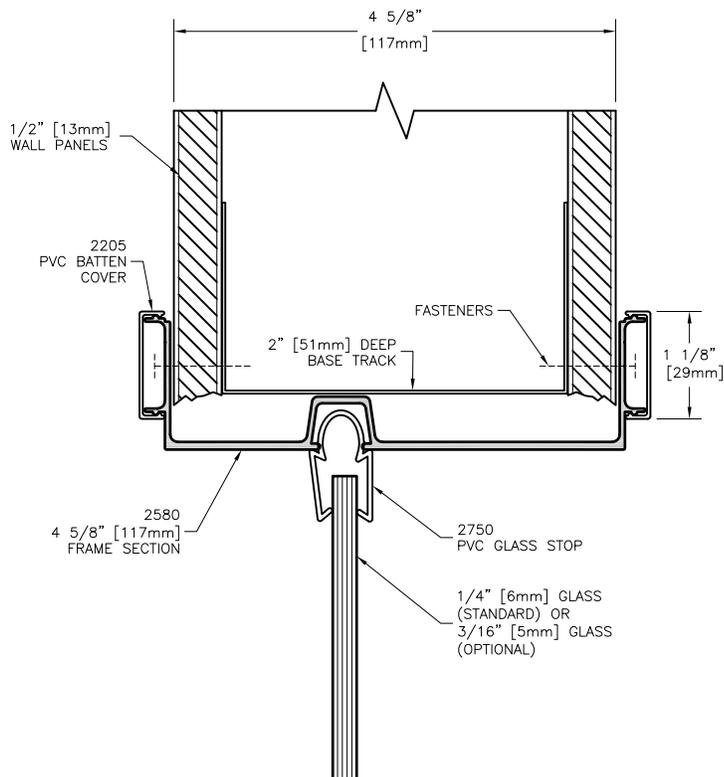
81-3-21-01



All-Aluminum Door & Window Framing for 4 5/8"

Partial height glazing - head detail
(with wide aluminum batten covers)

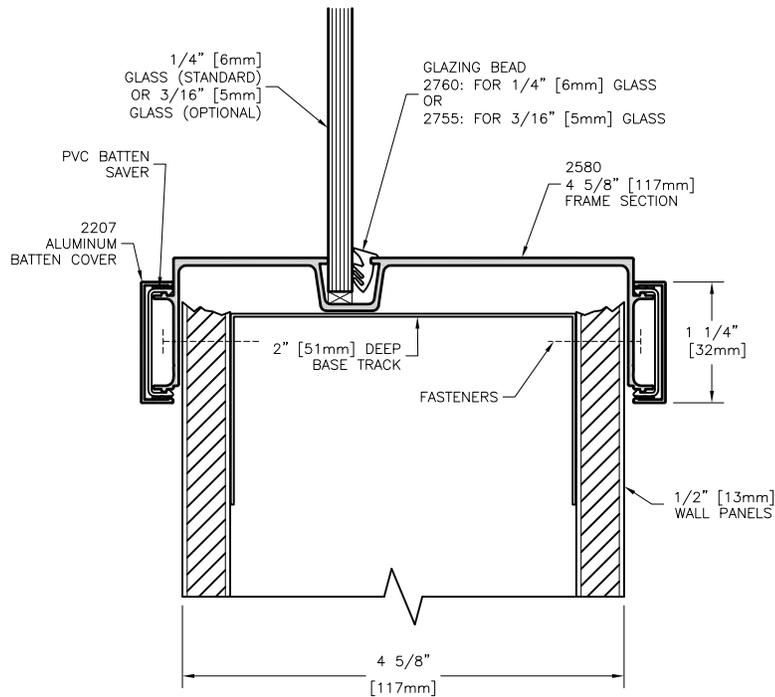
Drawing No.
81-3-21-02



All-Aluminum Door & Window Framing for 4 5/8"

Partial height glazing - head detail
(with PVC batten covers)

Drawing No.
81-3-21-03

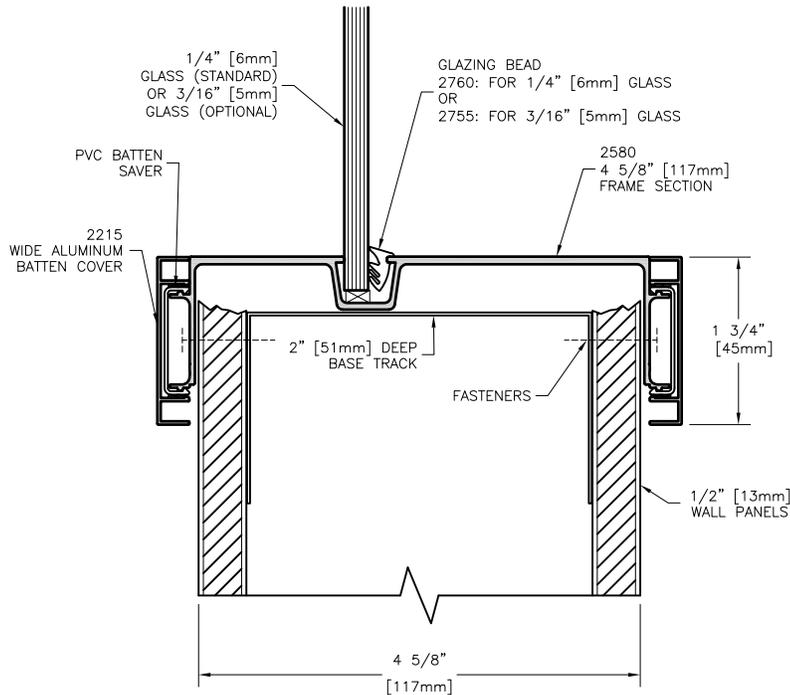


All-Aluminum Door & Window Framing for 4 5/8"

Partial height glazing - sill detail
(with aluminum batten covers)

Drawing No.

81-3-22-01

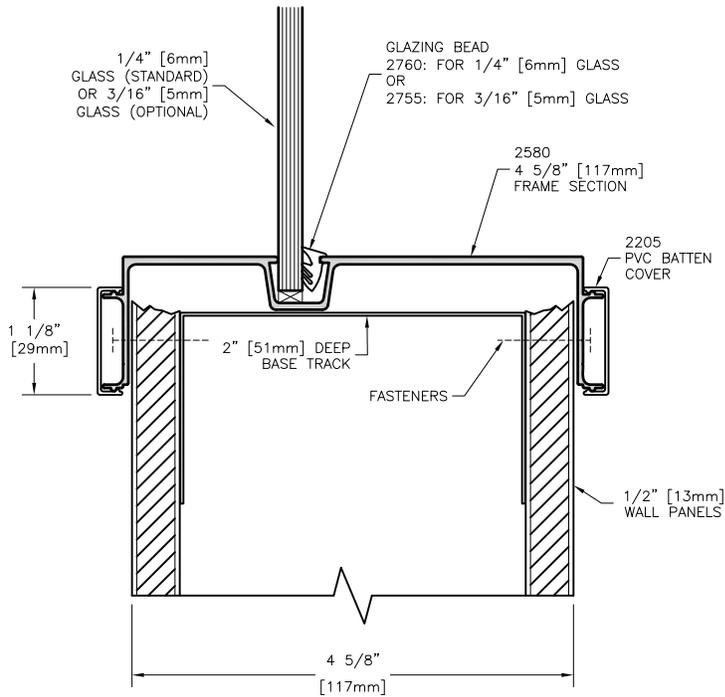


All-Aluminum Door & Window Framing for 4 5/8"

Partial height glazing - sill detail
(with wide aluminum batten covers)

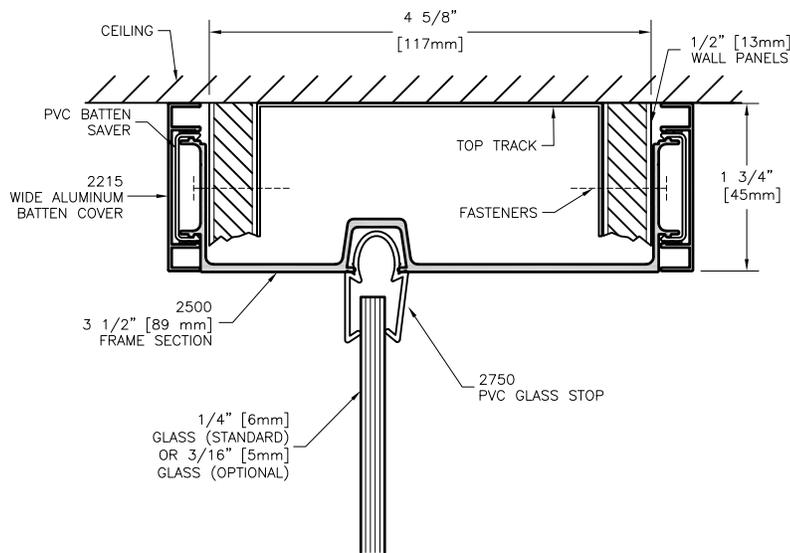
Drawing No.

81-3-22-02



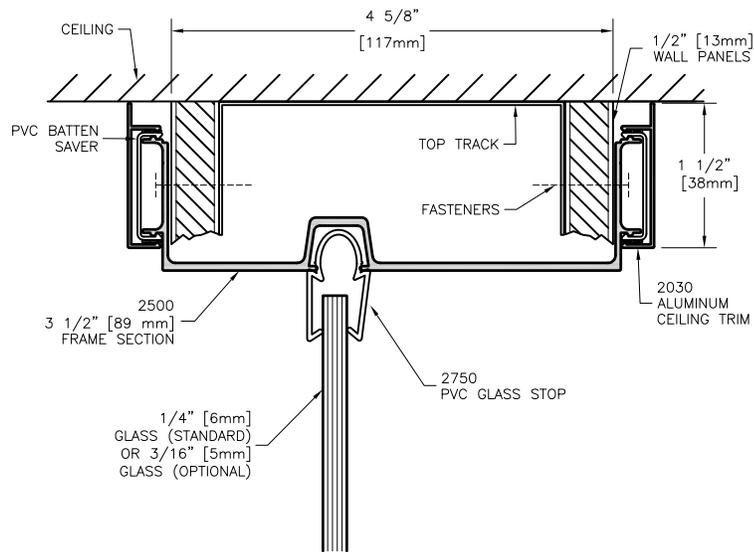
All-Aluminum Door & Window Framing for 4 5/8"
 Partial height glazing - sill detail
 (with PVC batten covers)

Drawing No.
81-3-22-03



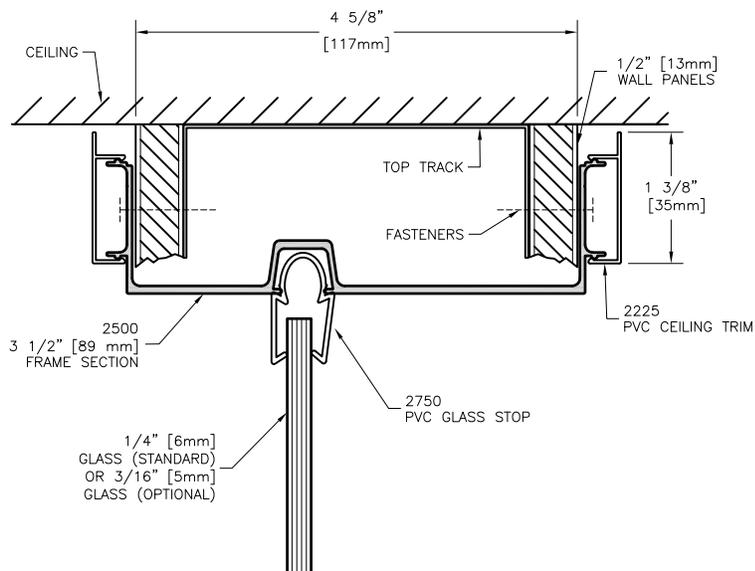
All-Aluminum Door & Window Framing for 4 5/8"
 Full height glazing
 (with wide aluminum batten covers)

Drawing No.
81-3-23-02



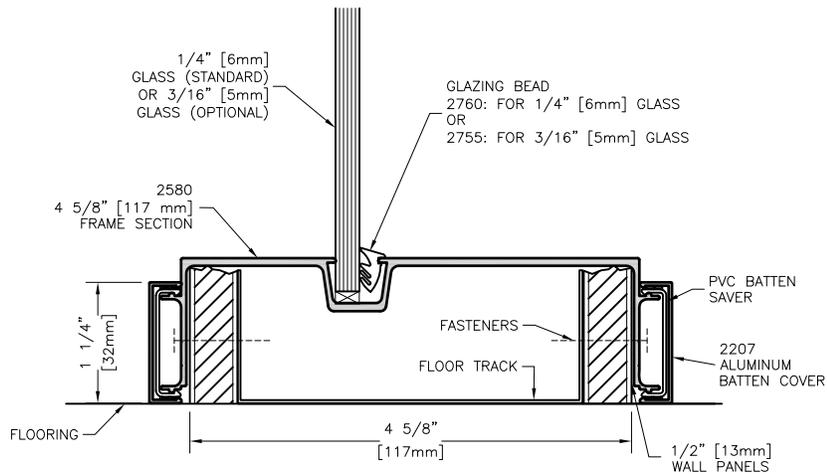
All-Aluminum Door & Window Framing for 4 5/8"
Full height glazing
(with aluminum ceiling trim)

Drawing No.
81-3-23-04



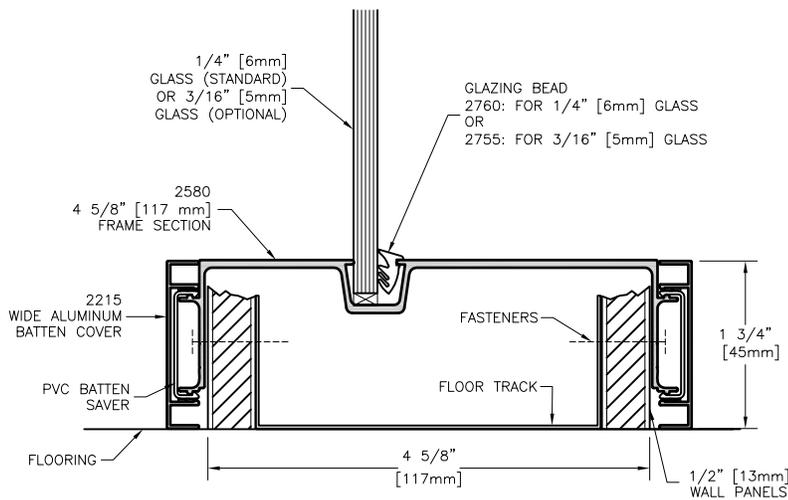
All-Aluminum Door & Window Framing for 4 5/8"
Full height glazing
(with PVC ceiling trim)

Drawing No.
81-3-23-05



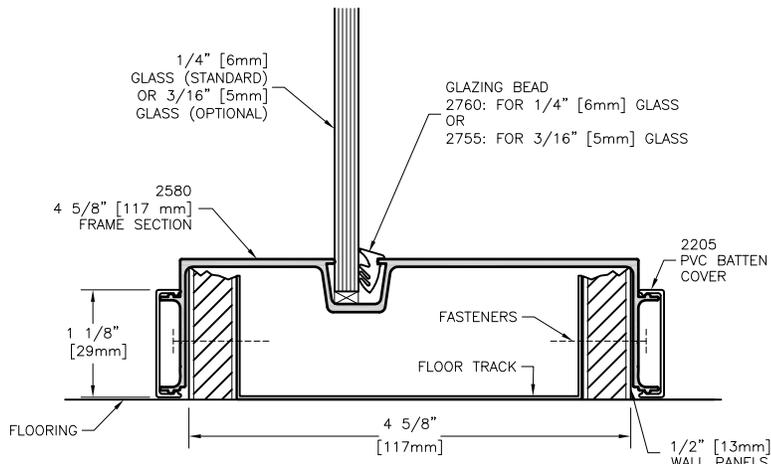
All-Aluminum Door & Window Framing for 4 5/8"
 Glazing at floor
 (with aluminum batten covers)

Drawing No.
81-3-24-01



All-Aluminum Door & Window Framing for 4 5/8"
 Glazing at floor
 (with wide aluminum batten covers)

Drawing No.
81-3-24-02

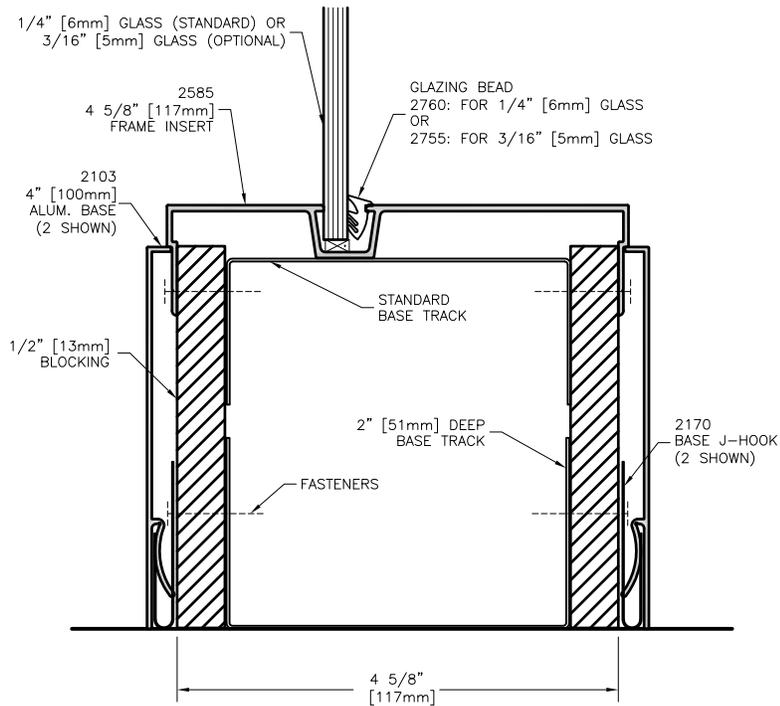


All-Aluminum Door & Window Framing for 4 5/8"

Glazing at floor
(with PVC batten covers)

Drawing No.

81-3-24-03

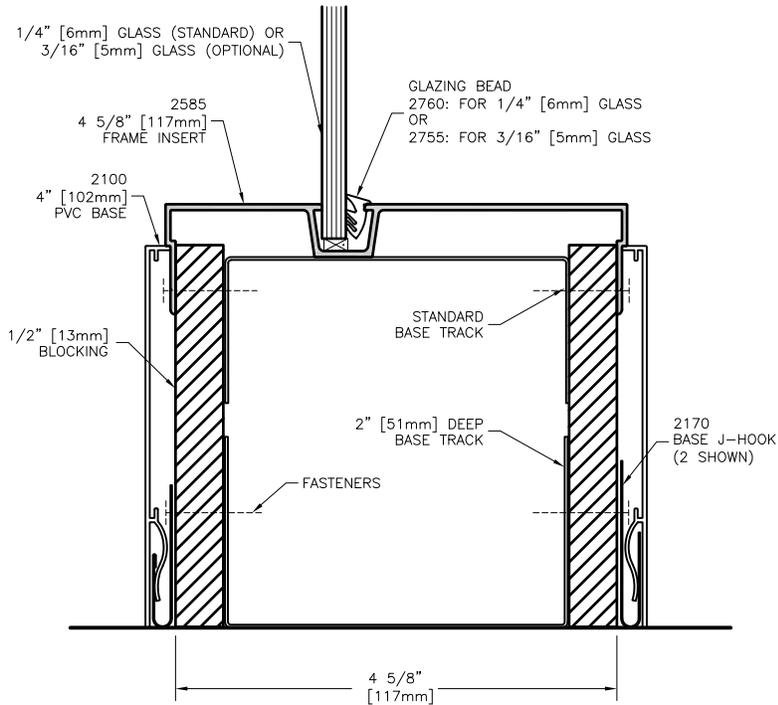


All-Aluminum Door & Window Framing for 4 5/8"

Glazing at floor
(with aluminum base)

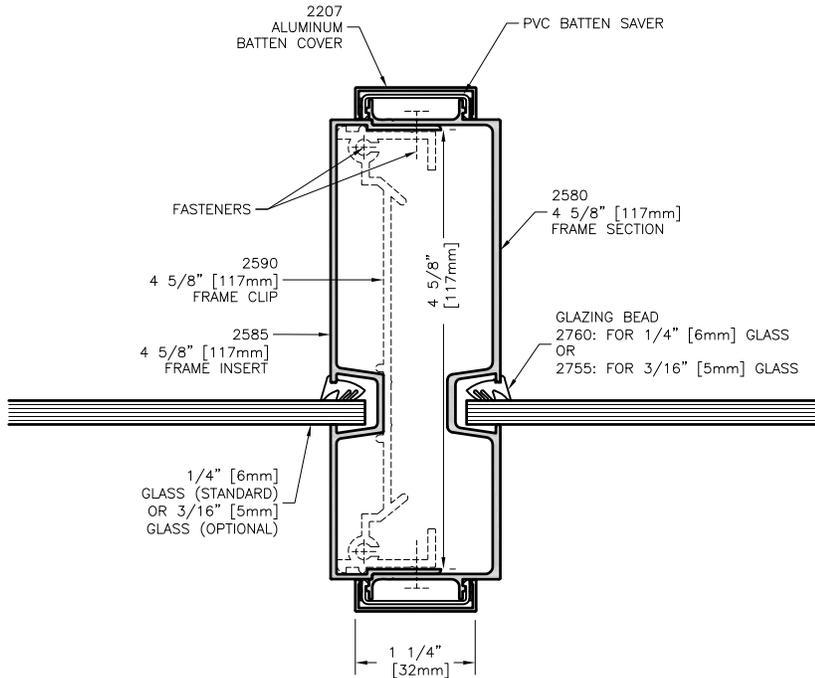
Drawing No.

81-3-24-06



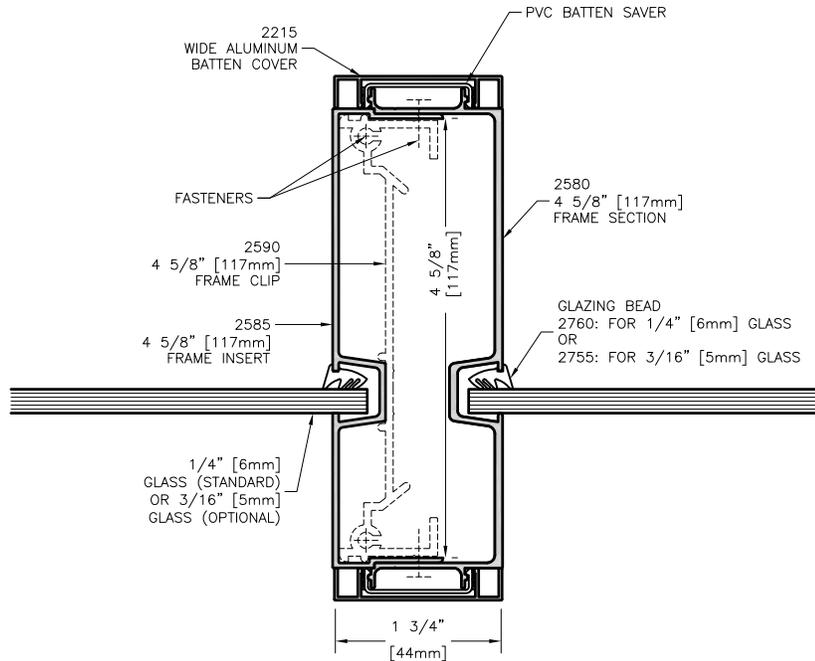
All-Aluminum Door & Window Framing for 4 5/8"
 Glazing at floor
 (with PVC base)

Drawing No.
81-3-24-07



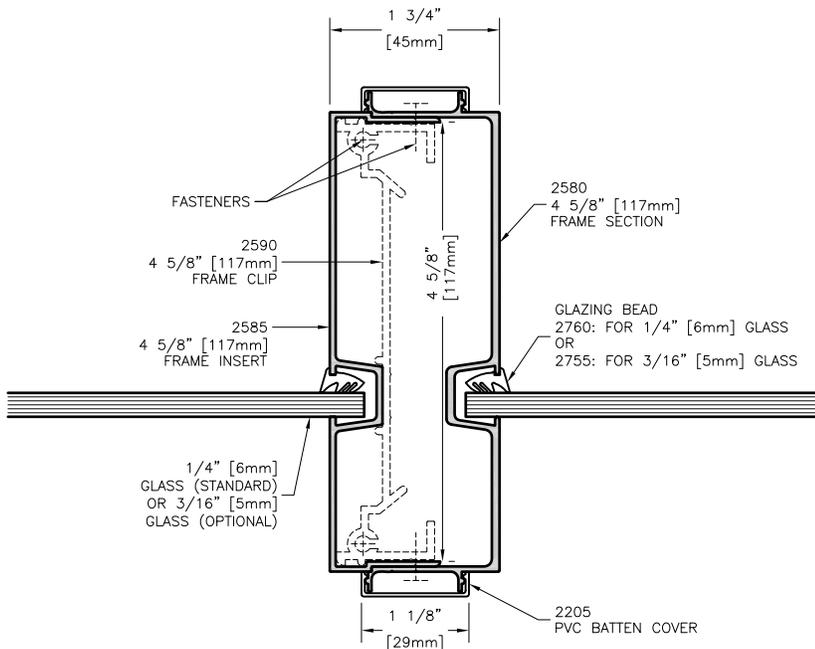
All-Aluminum Door & Window Framing for 4 5/8"
 2-way glass section - vertical mullion
 (with aluminum batten covers)

Drawing No.
81-3-25-01



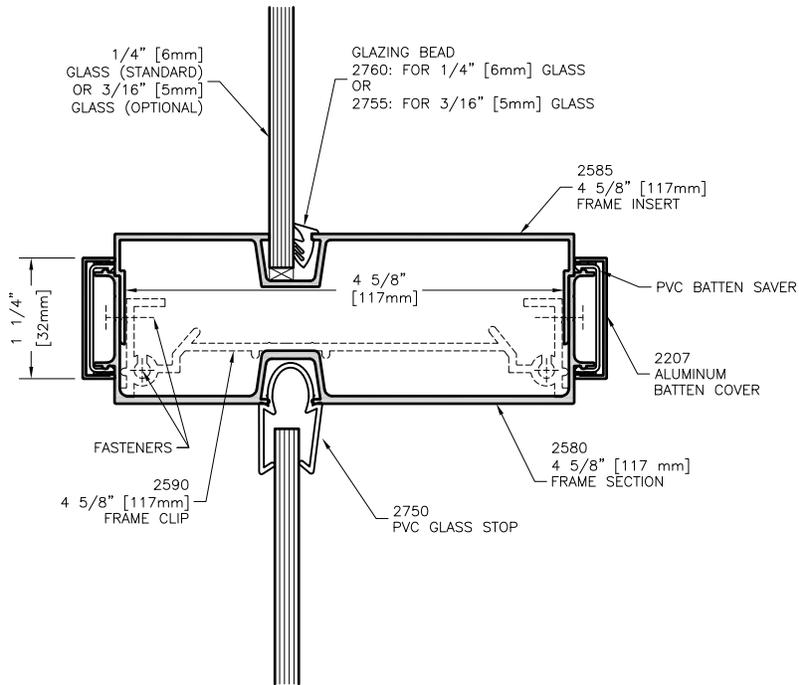
All-Aluminum Door & Window Framing for 4 5/8"
2-way glass section - vertical mullion
(with wide aluminum batten covers)

Drawing No.
81-3-25-02



All-Aluminum Door & Window Framing for 4 5/8"
2-way glass section - vertical mullion
(with PVC batten covers)

Drawing No.
81-3-25-03

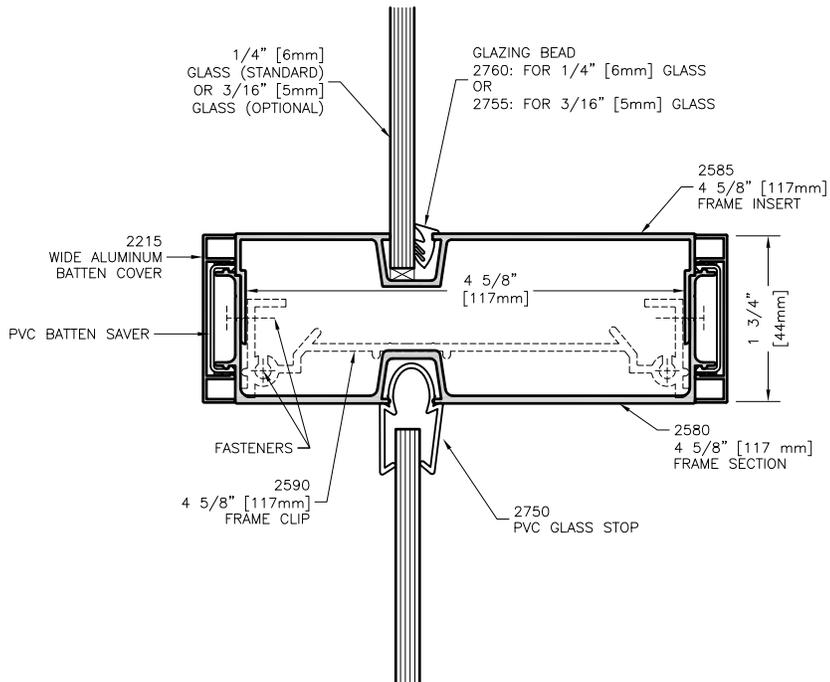


All-Aluminum Door & Window Framing for 4 5/8"

2-way glass section - horizontal mullion
(with aluminum batten covers)

Drawing No.

81-3-26-01

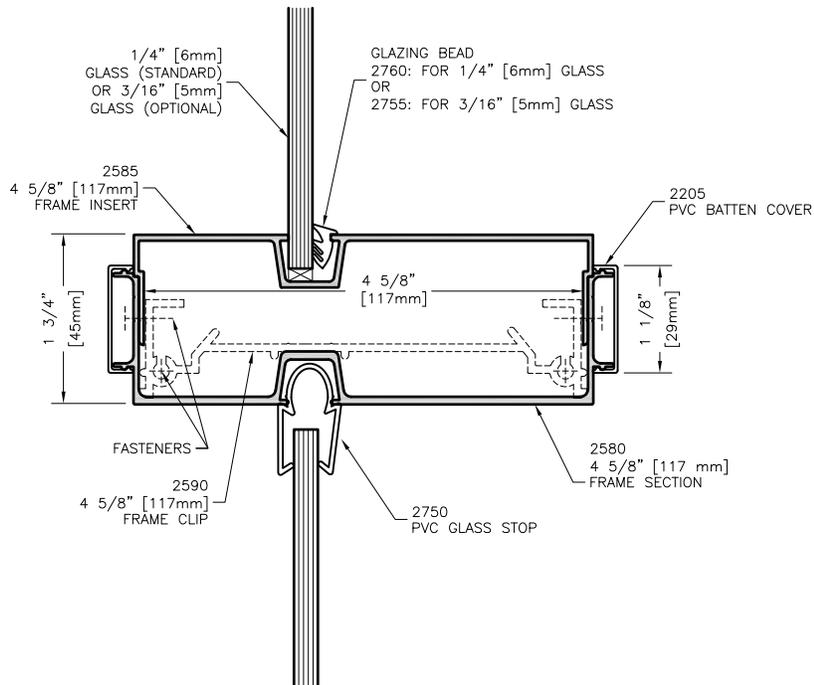


All-Aluminum Door & Window Framing for 4 5/8"

2-way glass section - horizontal mullion
(with wide aluminum batten covers)

Drawing No.

81-3-26-02

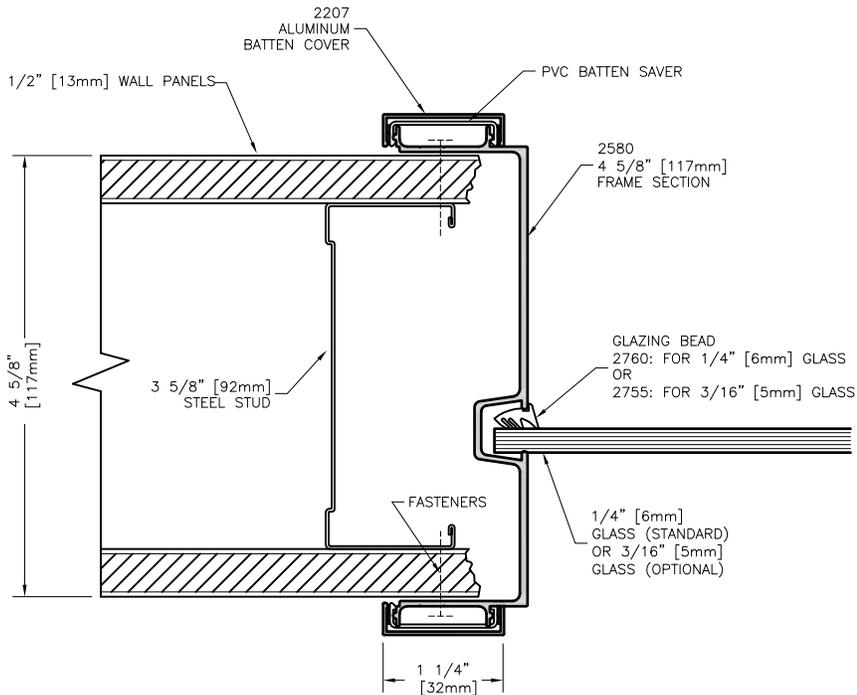


All-Aluminum Door & Window Framing for 4 5/8"

2-way glass section - horizontal mullion
(with PVC batten covers)

Drawing No.

81-3-26-03

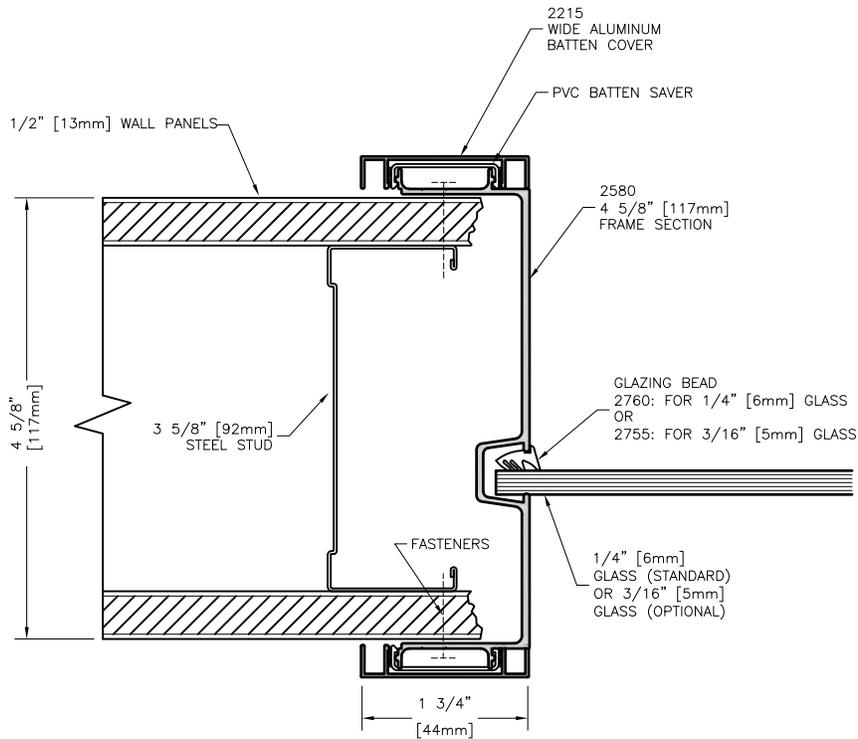


All-Aluminum Door & Window Framing for 4 5/8"

Solid panel at glazing jamb - horizontal section
(with aluminum batten covers)

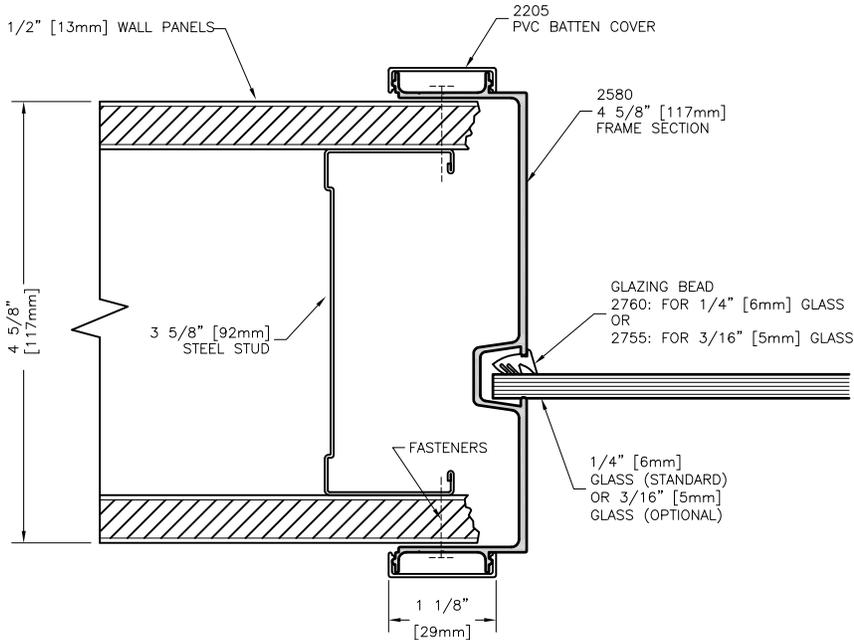
Drawing No.

81-3-27-01



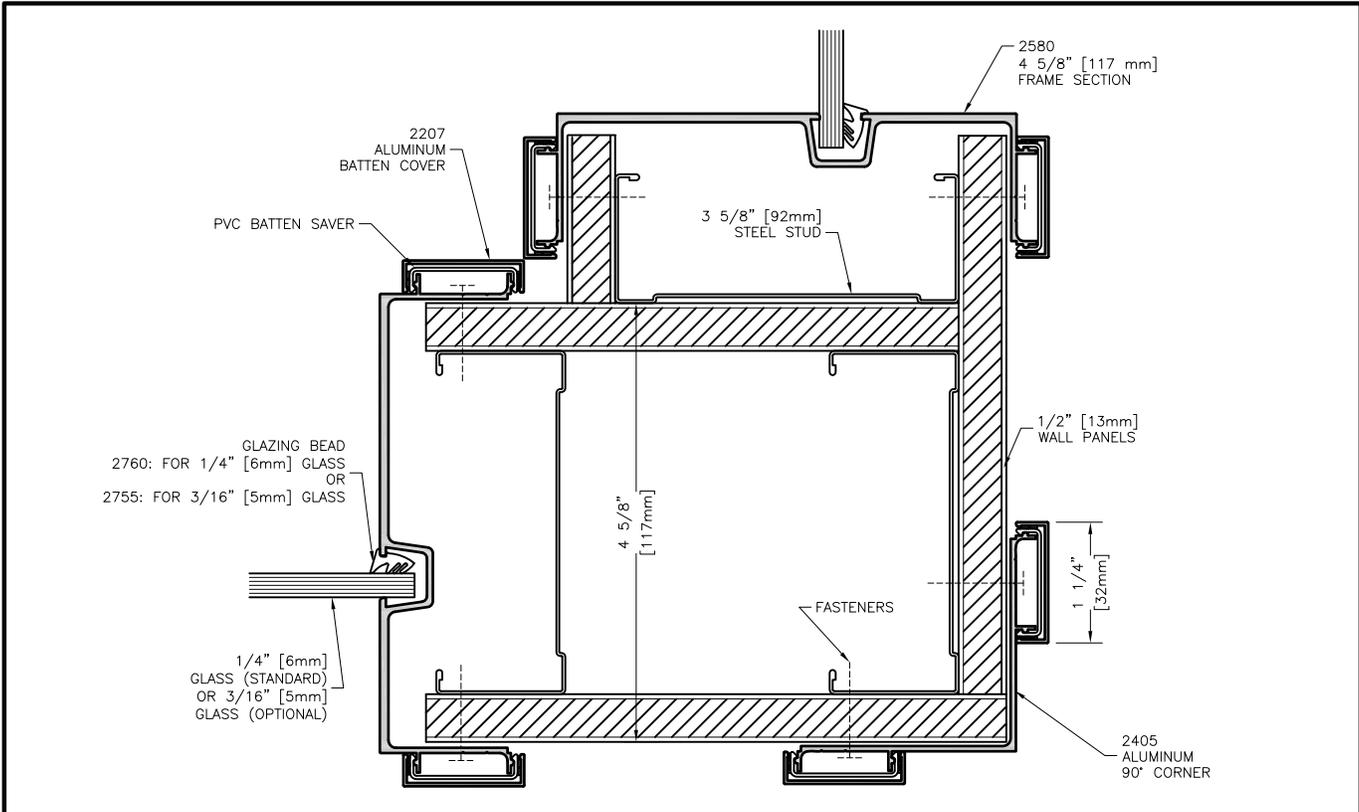
All-Aluminum Door & Window Framing for 4 5/8"
 Solid panel at glazing jamb - horizontal section
 (with wide aluminum batten covers)

Drawing No.
81-3-27-02

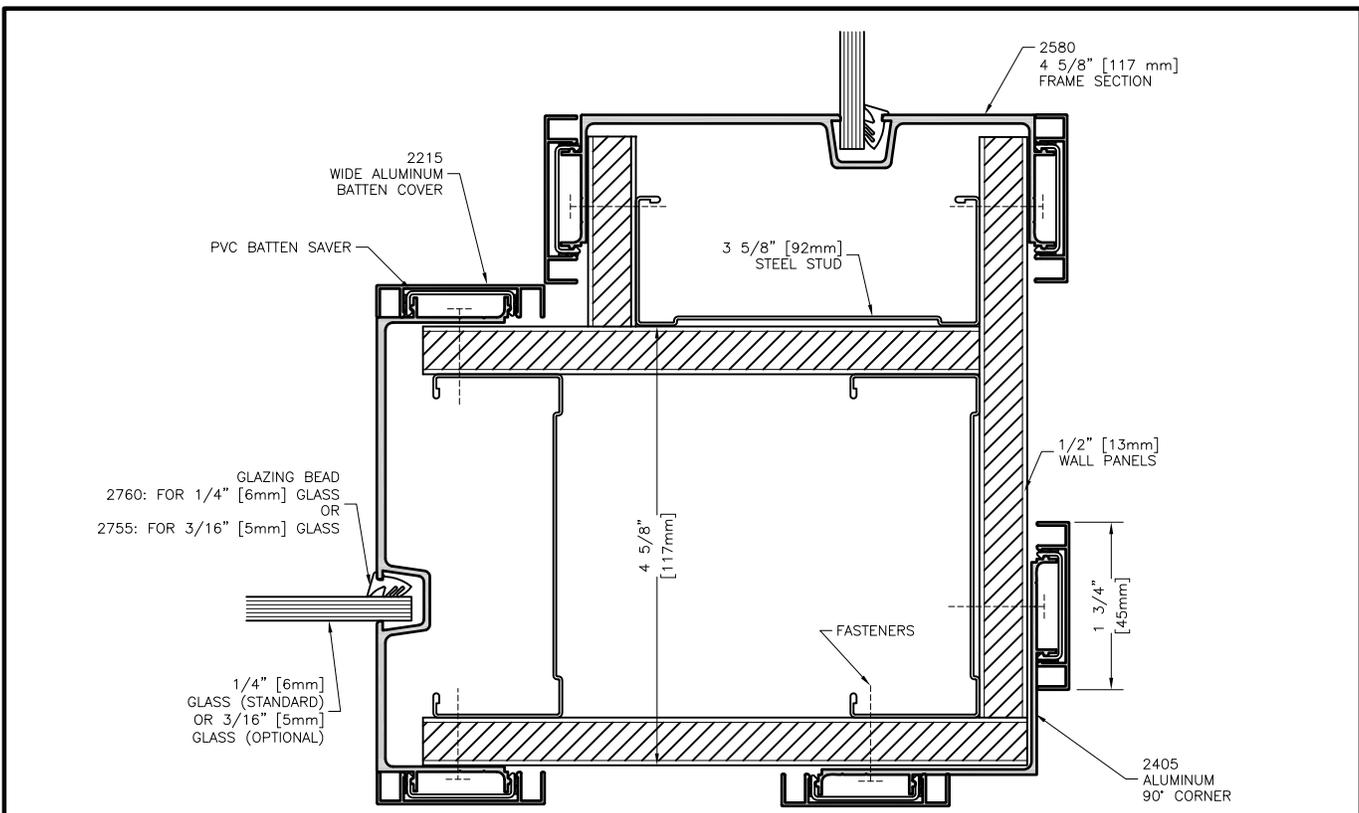


All-Aluminum Door & Window Framing for 4 5/8"
 Solid panel at glazing jamb - horizontal section
 (with PVC batten covers)

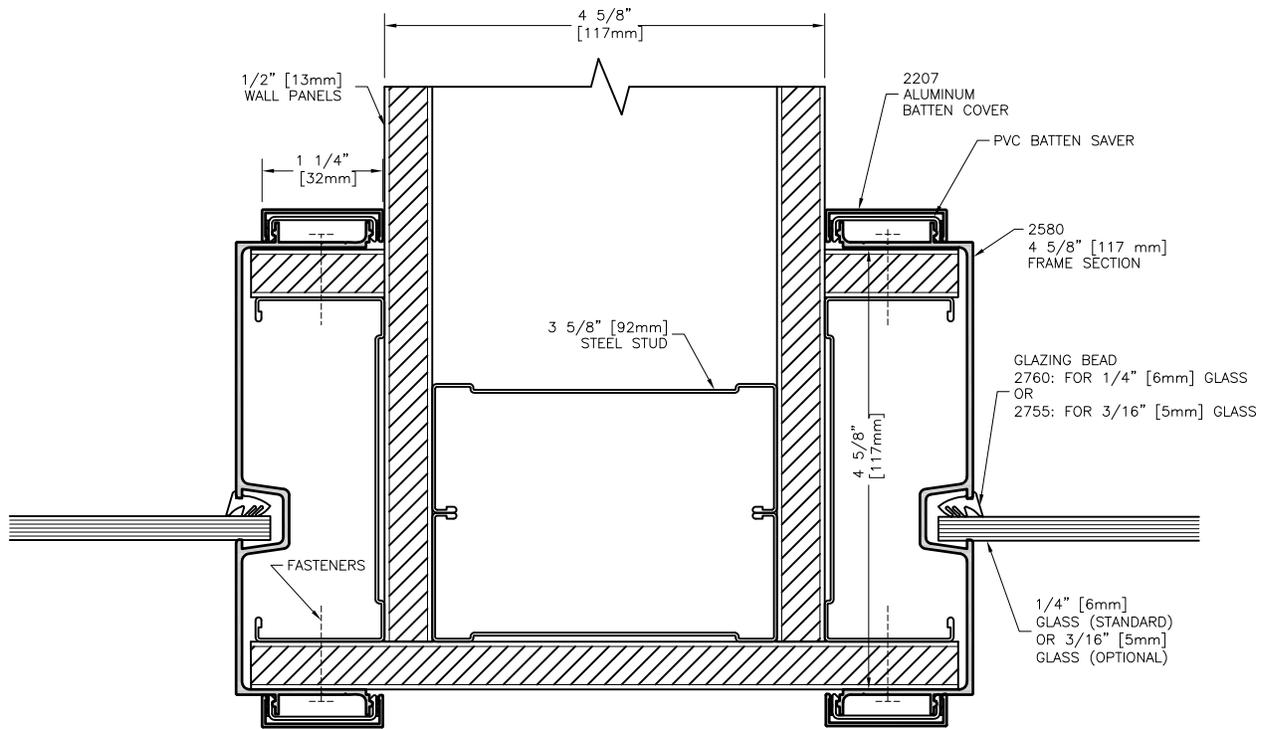
Drawing No.
81-3-27-03



	All-Aluminum Door & Window Framing for 4 5/8"	Drawing No.
	90° glass-glass corner (with aluminum batten covers)	81-3-41-01



	All-Aluminum Door & Window Framing for 4 5/8"	Drawing No.
	90° glass-glass corner (with wide aluminum batten covers)	81-3-41-02

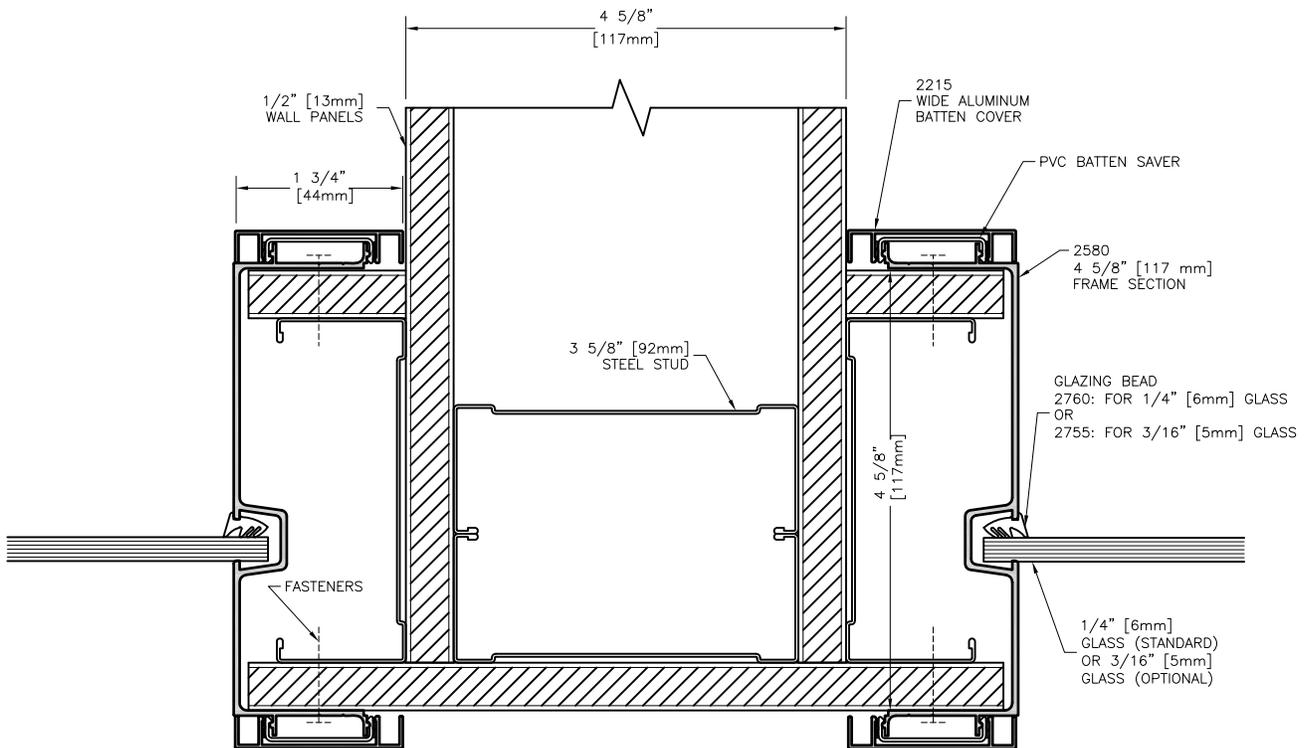


All-Aluminum Door & Window Framing for 4 5/8"

2-way T junction
(with aluminum batten covers)

Drawing No.

81-3-46-01

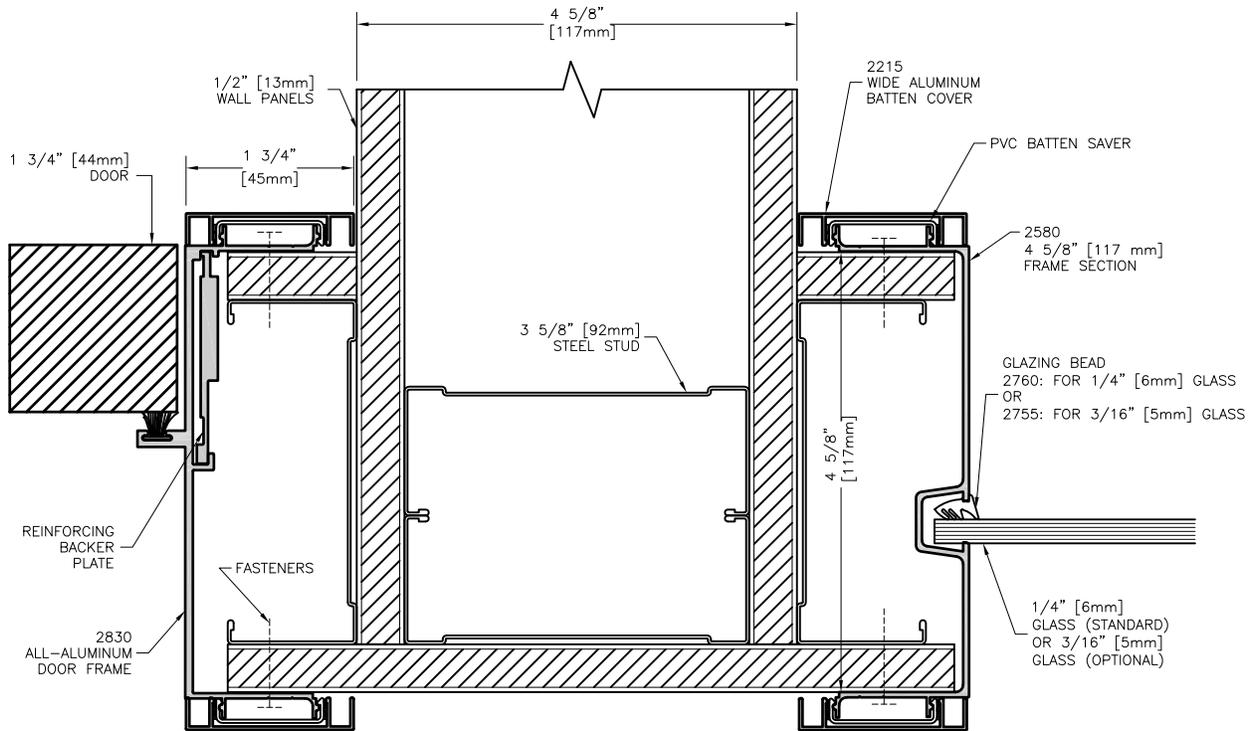


All-Aluminum Door & Window Framing for 4 5/8"

2-way T junction
(with wide aluminum batten covers)

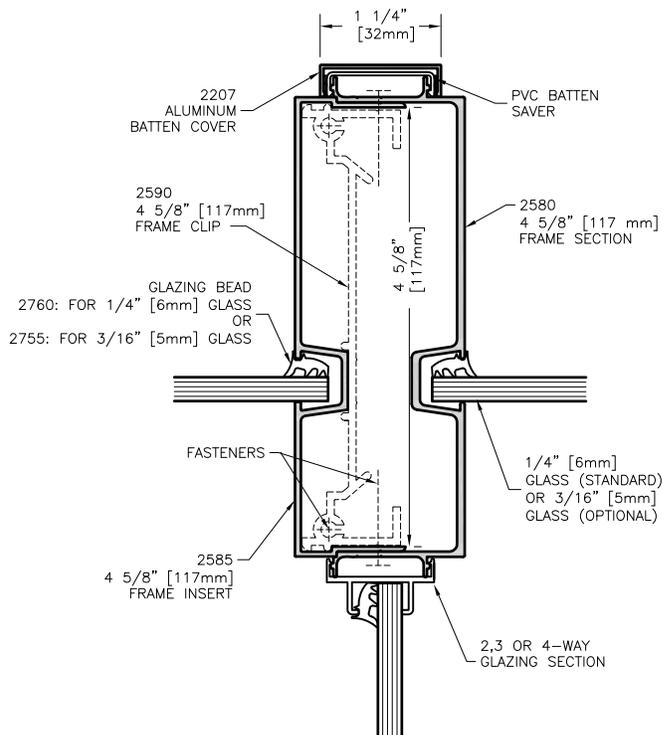
Drawing No.

81-3-46-02



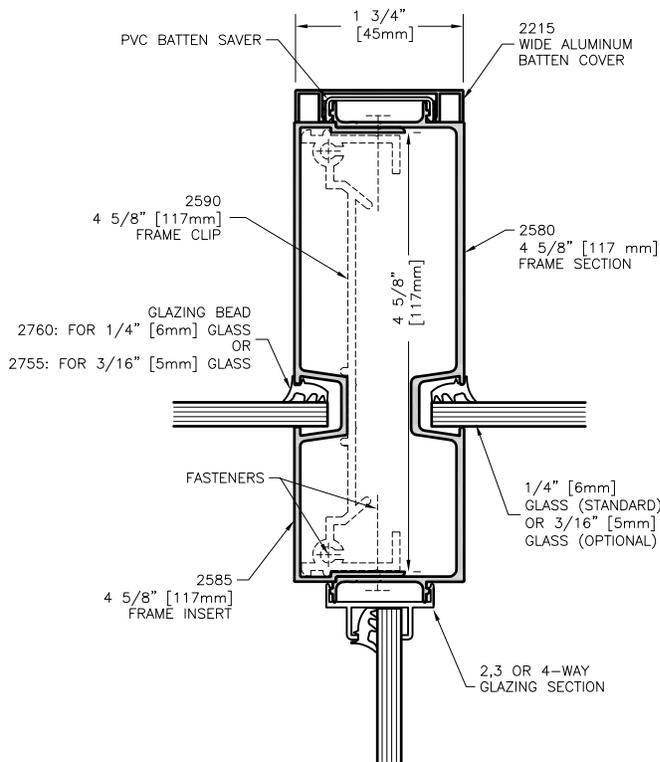
All-Aluminum Door & Window Framing for 4 5/8"
 2-way T junction with door frame
 (with wide aluminum batten covers)

Drawing No.
81-3-47-02



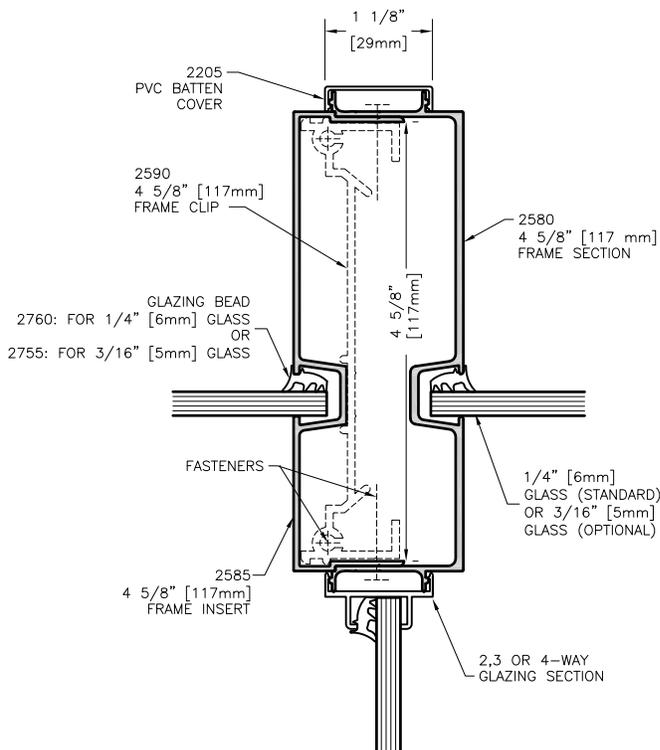
All-Aluminum Door & Window Framing for 4 5/8"
 3-way glass
 (with aluminum batten covers)

Drawing No.
81-3-48-01



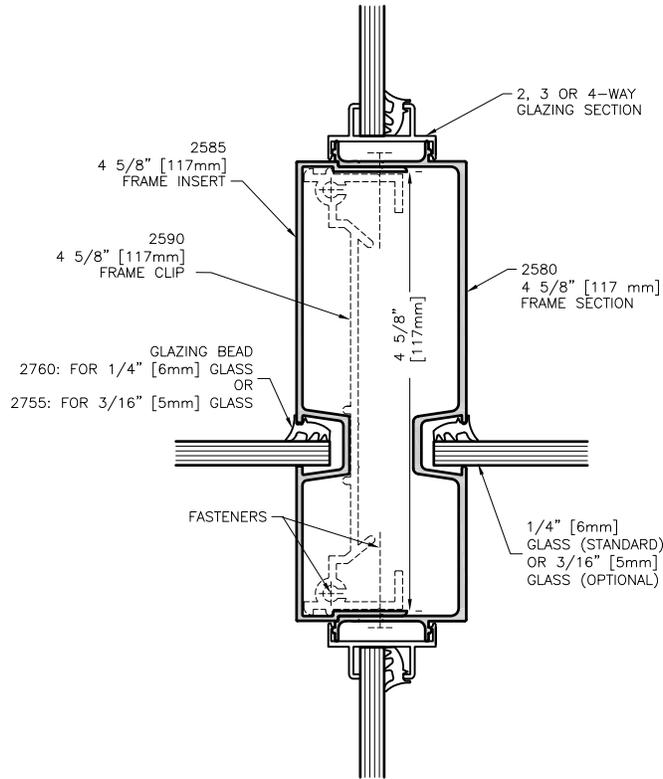
All-Aluminum Door & Window Framing for 4 5/8"
3-way glass
(with wide aluminum batten covers)

Drawing No.
81-3-48-02



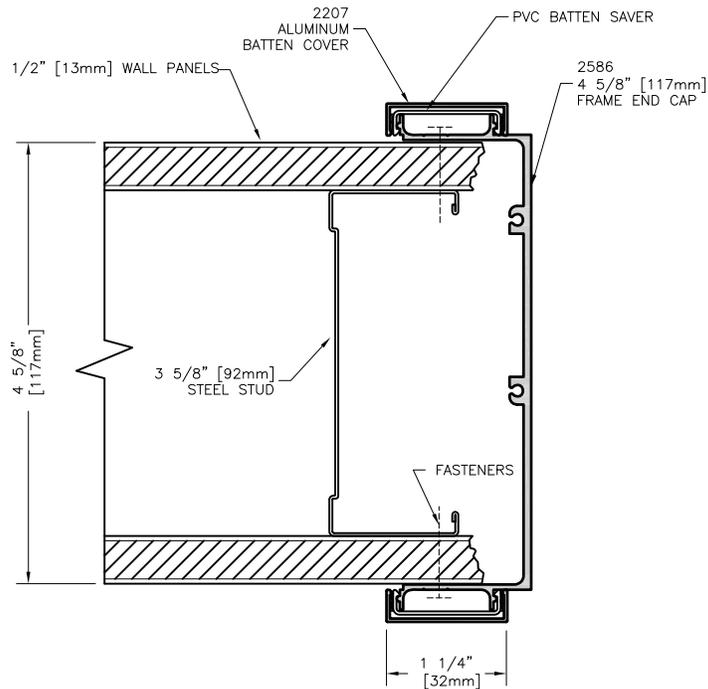
All-Aluminum Door & Window Framing for 4 5/8"
3-way glass
(with PVC batten covers)

Drawing No.
81-3-48-03



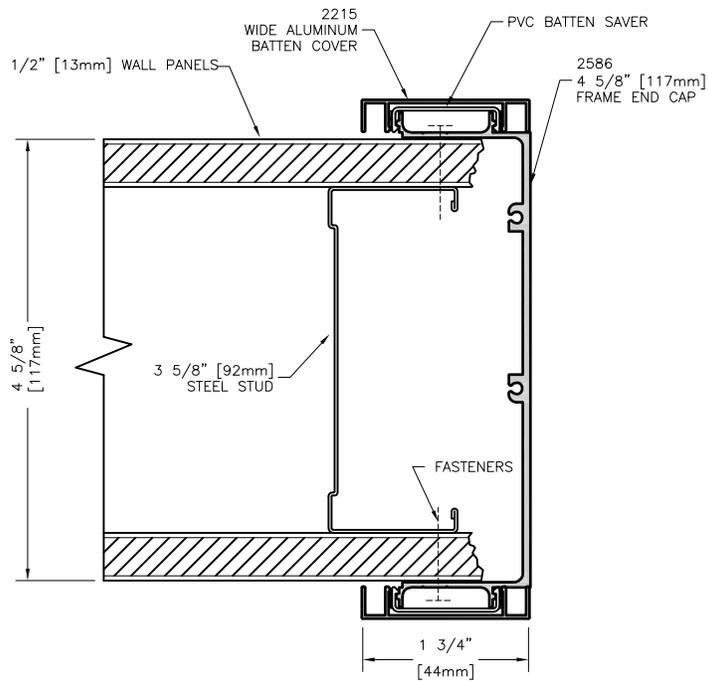
All-Aluminum Door & Window Framing for 4 5/8"
4-way glass section

Drawing No.
81-3-49



All-Aluminum Door & Window Framing for 4 5/8"
End cap for solid panel
(with aluminum batten covers)

Drawing No.
81-3-61-01

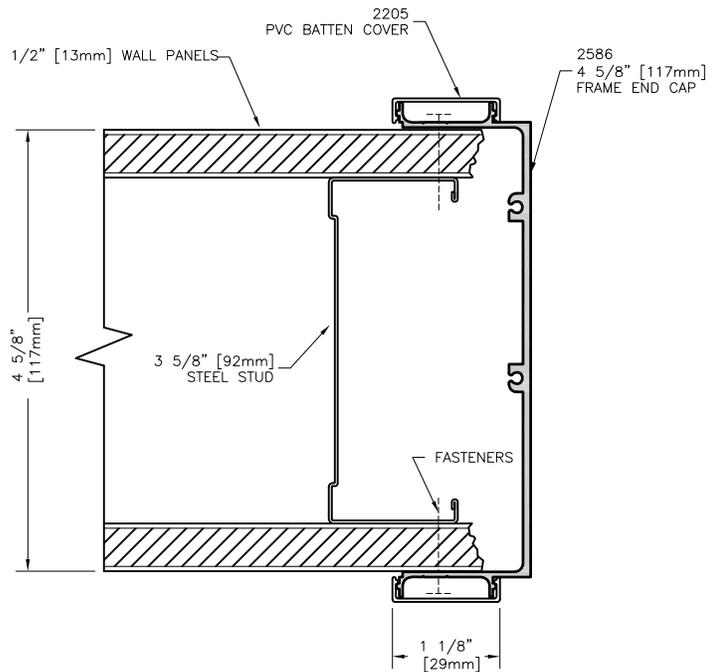


All-Aluminum Door & Window Framing for 4 5/8"

End cap for solid panel
(with wide aluminum batten covers)

Drawing No.

81-3-61-02



All-Aluminum Door & Window Framing for 4 5/8"

End cap for solid panel
(with PVC batten covers)

Drawing No.

81-3-61-03